

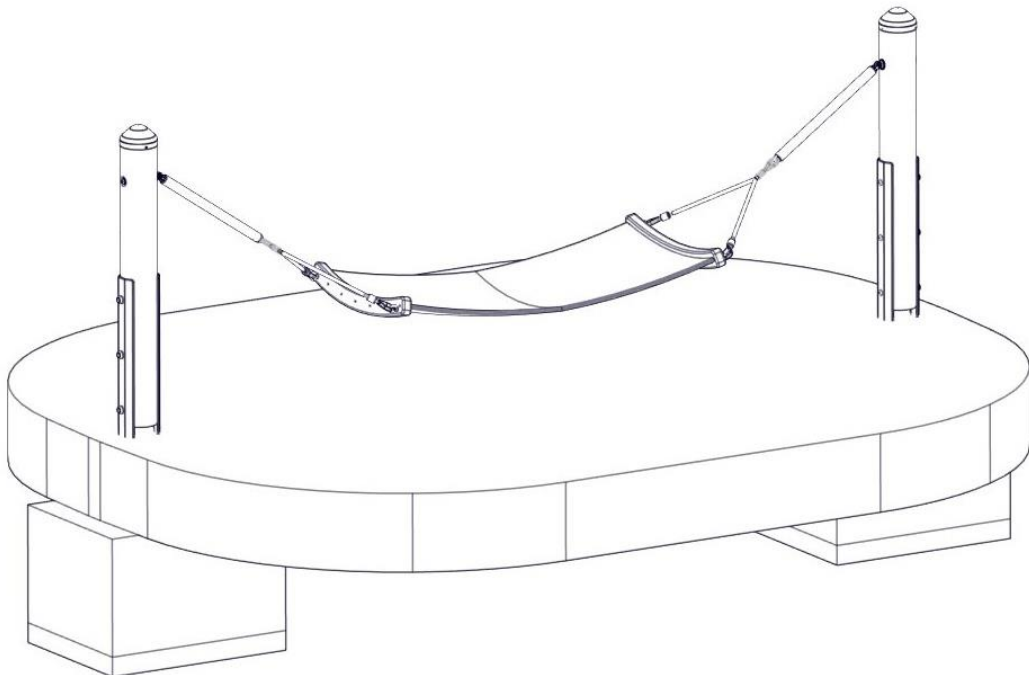
# **A Assembly Instructions**

## **Hammock**

### **Art. No. 806 / 807 / 808**

#### **(Douglas fir post)**

**Attention! Only use the assembly instructions included in the scope of delivery for the assembly, installation and maintenance of the respective equipment!**



**Operator:** \_\_\_\_\_

**Location:** \_\_\_\_\_

Revisionshistorie

Revision 0 – 2015-10-27

Erste freigegebene Version FH

Montageanleitung

Revision 10 – 2021-08-27

neue form der Anleitung FH

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**Please note the explanations and abbreviations and notes.  
For any queries please contact the manufacturer**

## Contents

|          |   |           |
|----------|---|-----------|
| <b>A</b> | <b>Assembly Instructions Hammock Art. No. 806 / 807 / 808 (Douglas fir post) .....</b>  | <b>1</b>  |
| 1        | Introduction Assembling .....   | 5         |
| 2        | Datasheet Hammock, Art.No. 805 PS + 806 or 807 or 808 .....                             | 6         |
| 3        | Delivery contents (parts list with part numbers) .....                                  | 9         |
| 4        | Erection instructions .....   | 13        |
| 5        | Post installation checks .....  | 19        |
| <b>B</b> | <b>Maintenance instructions Hammock Art.-Nr. 806 / 807 / 808 (Douglas fir post) ...</b> | <b>21</b> |
| 6        | Introduction Maintenance.....   | 24        |
| 7        | General maintenance information .....   | 25        |
| 8        | Maintenance timetable.....  | 27        |
| 9        | Regular maintenance.....  | 28        |
| 10       | Monthly maintenance .....   | 29        |
| 11       | Quarterly maintenance .....   | 29        |
| 12       | Half yearly maintenance .....   | 30        |
| 13       | Annual maintenance.....   | 30        |
| 14       | Maintenance printout.....   | 31        |
| 15       | Hand over document .....  | 33        |

## List of Tables

|  |    |
|--|----|
| Tabelle 3-1: Delivery contents, in words .....   | 9  |
| Tabelle 3-2: Delivery contents, in symbols ..... | 10 |

## 1 Introduction Assembling

### 1.1 General information

This equipment should be installed, inspected, maintained and operated in accordance with EN1176-7 guidelines.

**Before installation work commences, please check that you have all of the equipment and fixation components in the parts list provided (see Tables 3-1 and 3-2).**

**Please consider that the installation has to be carried out only on even terrain (max.slope up to 3%).**

Any spare parts that may be required can be obtained directly from your supplier or from Fa. Huck Seiltechnik GmbH

Adress: Huck Seiltechnik GmbH  
Dillerberg 3  
D-35614 Asslar/Berghausen  
Tel. +49 6443 83 11-0  
Fax +49 6443 83 11-79

Please do not hesitate to call your supplier if you have any problems during installation or with any other questions. You can reach us at the following **Tel. +49 6443 83 11-99**



Following installation, complete assembly instructions, maintenance instructions and a maintenance record must be sent to the operator who must confirm receipt in writing. See the last page of this document.



All nuts and bolts are hot-dip galvanised or stainless steel. One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

---

**We hereby confirm that this play equipment has been tested and certified in accordance with the play equipment standard EN 1176-1.**

## 2 Datasheet Hammock, Art.-No. 806 / 807 / 808

- Space required: 4650 mm x 900 mm  
 Assembly area: 5180 mm x 3900 mm  
 Safety zone: 4900 mm x 3900 mm  
 Height of equipment: 1770 mm  
 Height of fall: 650 mm  
 Fall protection area: 16,88 m<sup>2</sup>

- Required safety surface:

| Surface material       | Description mm                 | Minimum thickness of layer mm | Maximum height of fall mm |
|------------------------|--------------------------------|-------------------------------|---------------------------|
| Topsoil grass          |                                |                               | <= 1000                   |
| Chipped bark           | 20 – 80 grain size             | 300<br>400                    | <= 2000<br><= 3000        |
| Wood chippings         | 5 – 30 grain size              | 300<br>400                    | <= 2000<br><= 3000        |
| Sand                   | 0,2 – 2 grain size             | 300<br>400                    | <= 2000<br><= 3000        |
| Gravel                 | 2 – 8 grain size               | 300<br>400                    | <= 2000<br><= 3000        |
| Other ground materials | As recommended by manufacturer |                               |                           |

**\*\*In Germany lawn is permitted up to 1.50 m height of fall**

**Name and overall dimension of the largest component:**

wooden posts (2 pieces) length 2.70 m, ø 180 mm

**Name and weight of the heaviest component:**

wooden post (1 piece), approx. 33,5 kg

**Intended age group:** 3 years and over



Attention

**Please note that this equipment is set in concrete.**

Concrete: C25/30

Required concrete: 0.96 m<sup>3</sup>

excavated (All foundations must be brought to equal level!)

Top edge of concrete 40 cm below ground level

Foundations/area to be excavated:

Area to be excavated:

**2x 1,10 m x 0,80 m x 0,60 m including 10 cm drainage**

Foundation size:

**2x 1,00 m x 0,80 m x 1,00 m wide, 0.60 m**



Attention

**Foundation edges must be rounded off (min.R = 100 mm)!**

**Sizes of foundations are designed for soils class "4-5" (natural ground).**

**Soil class 3:** Non-cohesive to low-cohesive plasticity, sand, gravel and sand-gravel-mixtures, with very low portion of stones portion of stones (portion > 30% with bigger dia-meter of 63 mm grain size)

**Soil class 4:** soft to medium plasticity, interleave bound, with minor portion of stone (portion < 30% with bigger diameter of 63 mm grain size)

**Soil class 5:** **Soil class 5:** ground with soil class 3 and 4 with big portion of stones (portion > 30% with bigger diameter of 63 mm grain size)

**IN CASE OF SANDY AND SOFT SOILS, THE SURFACE DIMENSIONS OF FOUNDATIONS HAVE TO BE ENLARGED FOR ABOUT 50%!.**

---

**Assembly time, once foundations complete:** approx. 30 Minutes

**Required assistance:** 1 person

**Required tools:** wheel excavator, various wrenches and standard tools (e.g. spirit level and screwdriver) / drill bit for Ø17 mm + Ø50 mm

**(To be provided by the client on site):** Battens for supporting the posts.

**Any spare parts which may be required can be obtained directly from your supplier or from Fa.Huck Seiltechnik GmbH**

**Adress:** Huck Seiltechnik GmbH  
Dillerberg 3  
D-35614 Asslar/Berghausen  
Tel. +49 6443 8311-0  
Fax +49 6443 8311-79

|  |
|--|
| <p><b>We hereby confirm that this item of play equipment has been tested and certified in accordance with the play equipment standard EN 1176-1.</b></p> |
|--|

## **Drawings / Views**

All optical drawings are showing only the measurements/dimensions and are no mandatory technical views of the complete item.

We reserve the right to change technical details of our articles which are serving for the further development of our articles and are reasonable for the customer.

## **Measurement tolerances**

Because of the properties and characteristics of the components, minor measurement tolerances compared to the indication on the sketches are possible.

This concerns all shown measurements except the foundation measurements resp. measurements below upper edge ground level/play area.

### 3 Delivery contents (parts list with part numbers)

#### 3.1. In words

Table 3-1: Delivery contents, in words

| Pos. | Quantity | Element / Description      | Size                      | O.K. | Missing |
|------|----------|----------------------------|---------------------------|------|---------|
| 01   | 1        | Hammock<br>806 / 807 / 808 |                           |      |         |
| 02   | 2        | Douglas fir post           | Ø180 mm<br>length 2700 mm |      |         |
| 03   | 2        | Caps                       | Ø180 mm                   |      |         |
| 04   | 6        | wood screws                | 5 x 30 mm                 |      |         |
| 05   | 2        | Washer                     | M16 / Ø50 mm              |      |         |
| 06   | 2        | Nyloc nut + caps           | M16                       |      |         |



### 3.2. In symbols

Table 3-2: Delivery contents, in symbols

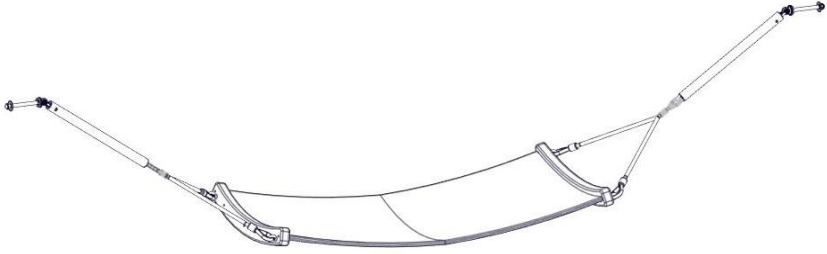

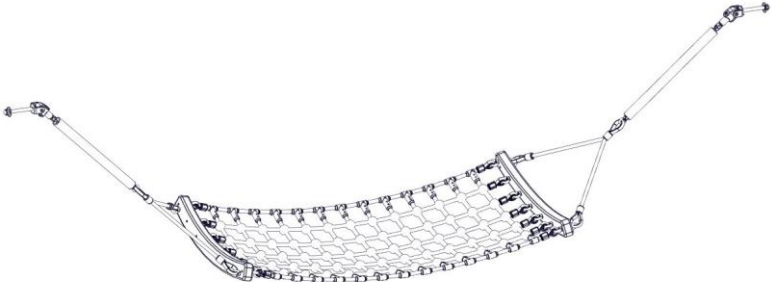

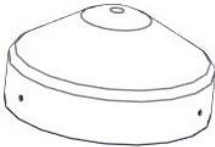


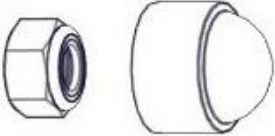
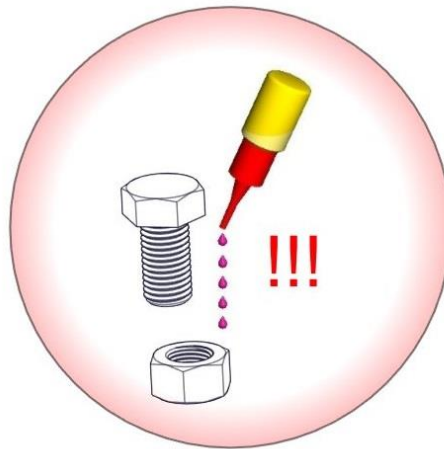
| Pos. | Quantity | Symbol   |
|------|----------|--|
| 01   | 1        |  <p>806</p>                        |
| 01   | 1        |  <p>807</p>                       |
| 01   | 1        |  <p>808</p>                      |
| 02   | 2        |  <p>Ø180 mm / length 2700 mm</p> |
| 03   | 2        |  <p>Ø180 mm</p>                  |
| 04   | 6        |  <p>5 x 30 mm</p>                |

Table 3-2: Delivery contents, in symbols

| Pos. | Quantity | Symbol  |
|------|----------|---|
| 05   | 2        | <br>M16 / Ø50 mm |
| 06   | 2        | <br>M16         |

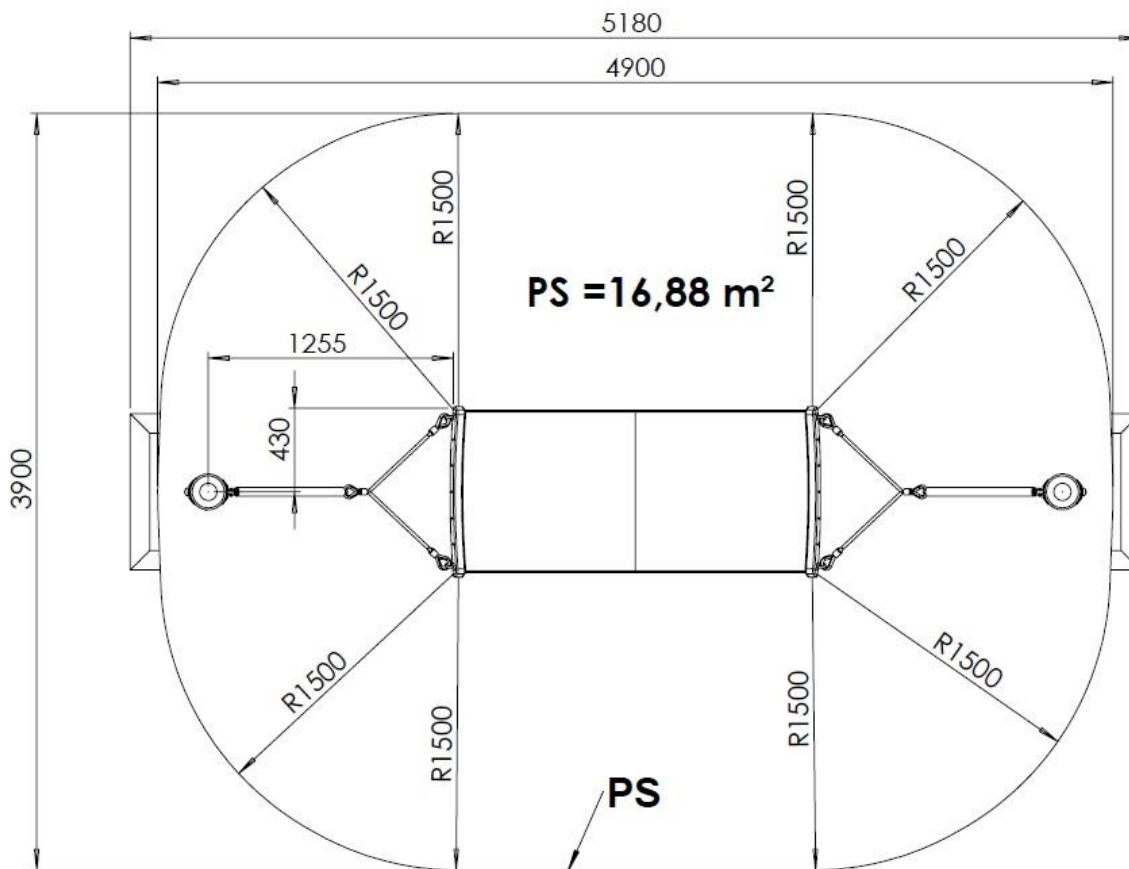
## Screw locking device!



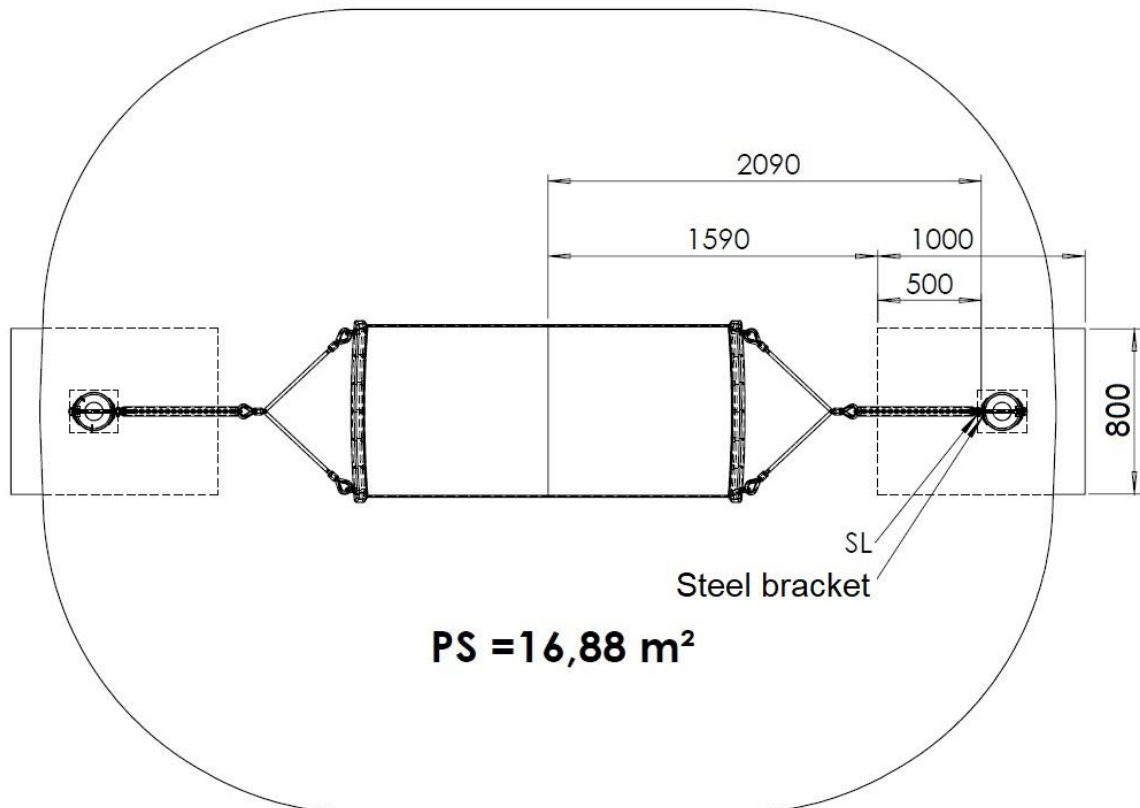
**glue all screws, nuts and sleeves with loctite.  
(not less than 5 drops !)  
(except for nyloc nut)**

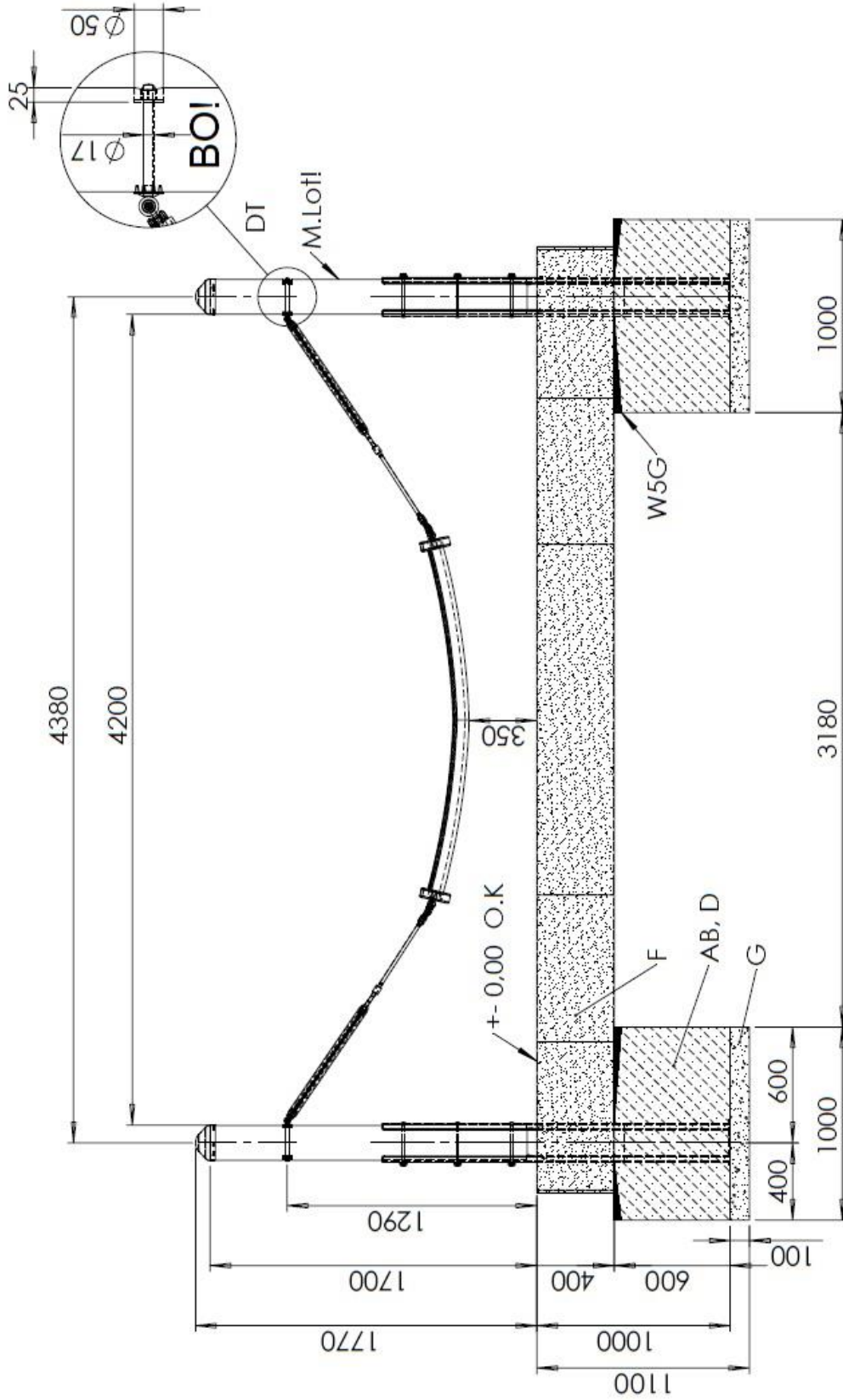
## 4 Erection instructions

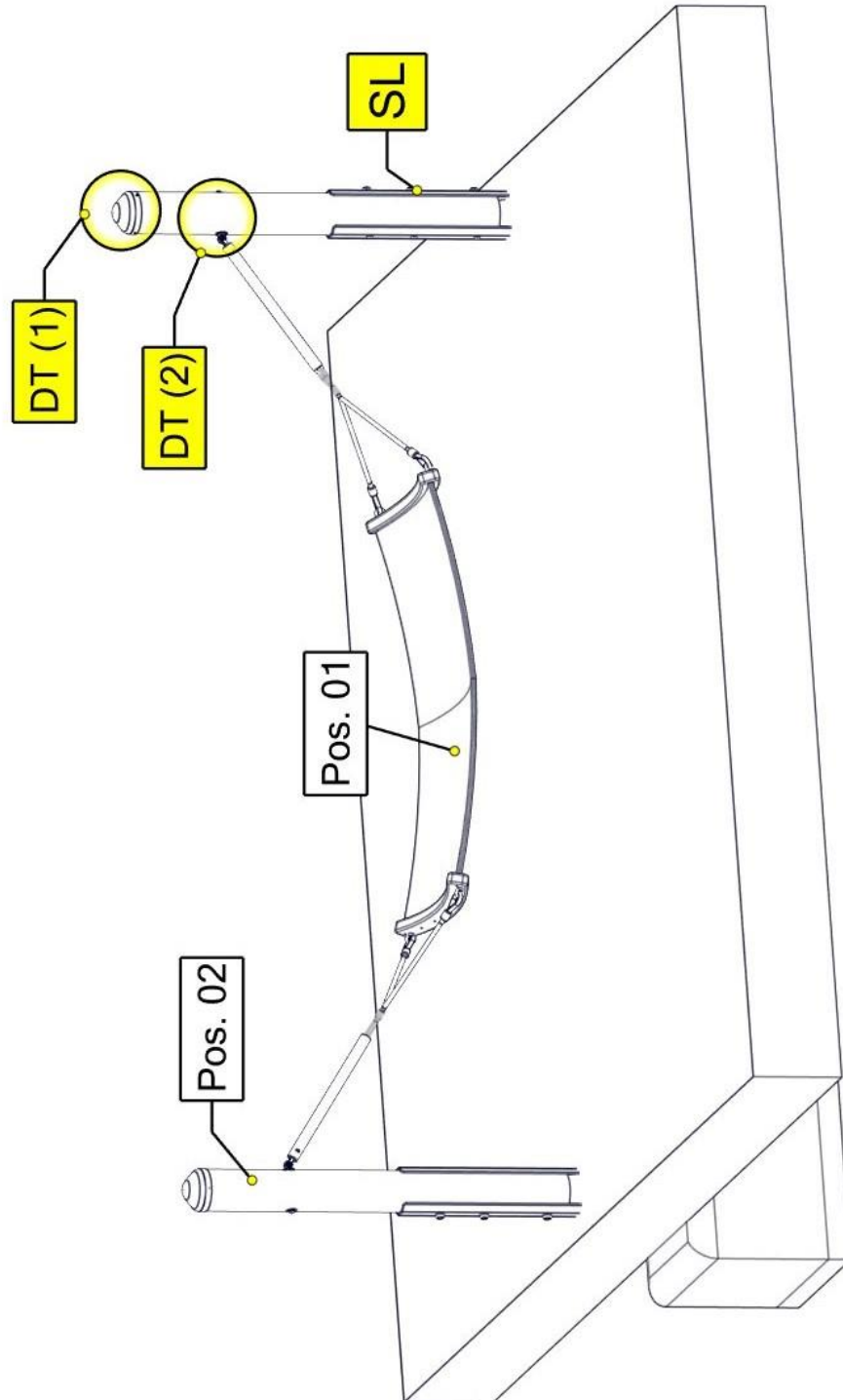
### Minimum space



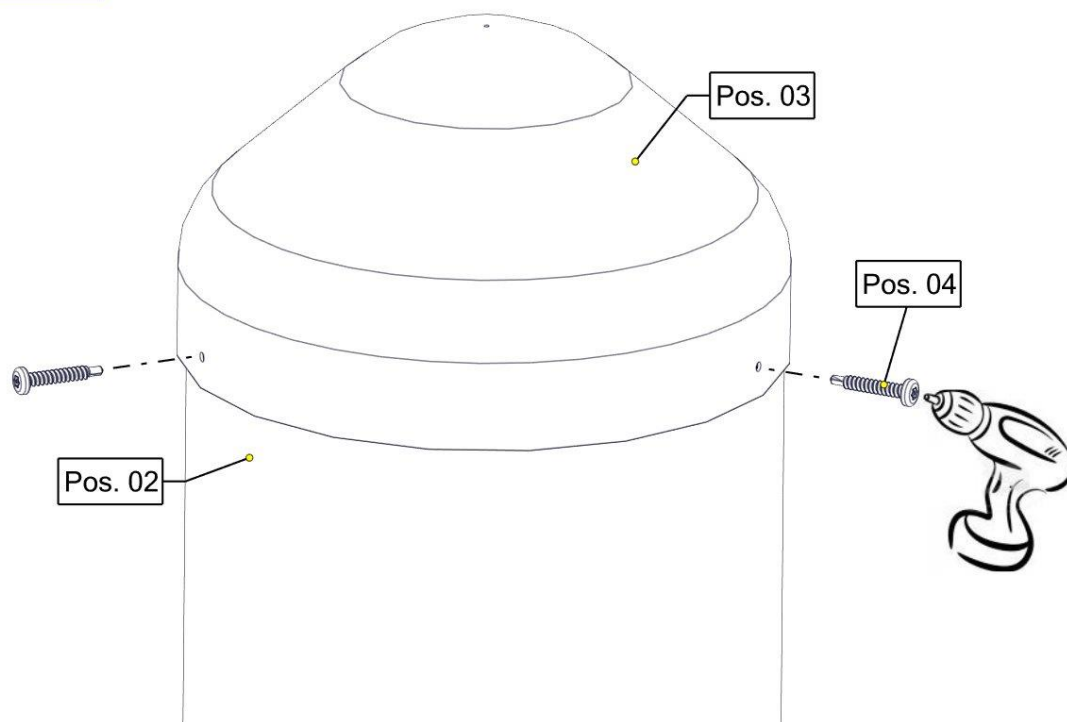
## Foundation plan



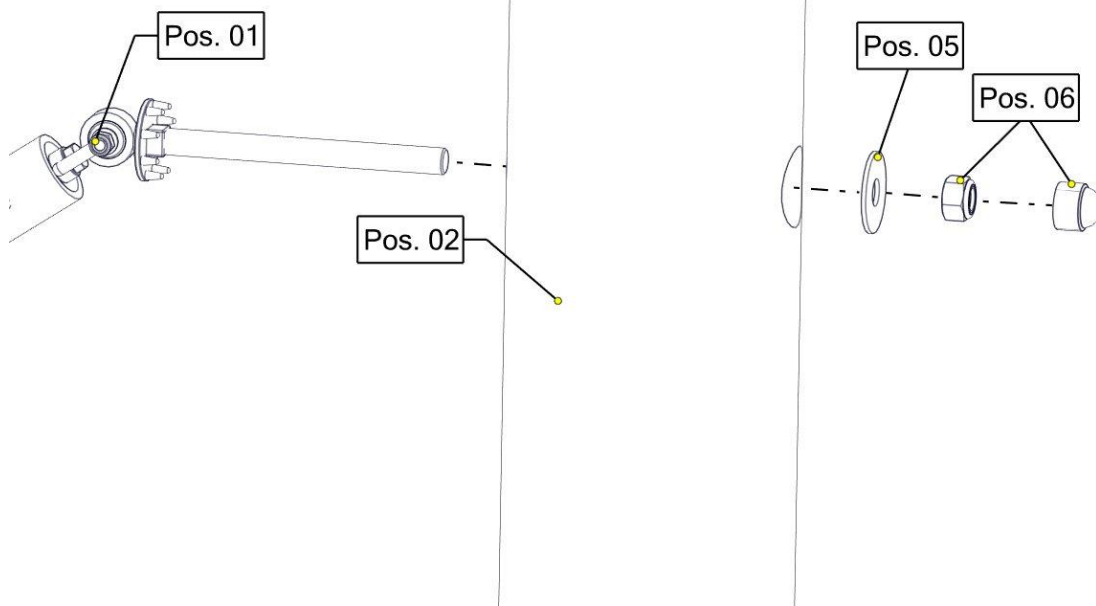





**DT (1)**



**DT (2)**





|   | <b><u>Explanations of abbreviations and symbols :</u></b><br><b>Version: Hammock</b>  |
|---|---|
| <b>AB</b>   | The legally prescribed setting periods must be observed!  |
| <b>BO!</b>  | Drill the post with the specified dimensions!   |
| <b>D</b>  | Concrete C25/30<br>concrete requirement: 0,96 m <sup>2</sup>  |
| <b>DT</b>   | Detail view   |
| <b>F</b>  | Fall protection   |
| <b>G</b>  | Dranaige layer 100 mm   |
| <b>M.Lot!!</b>  | It is imperative that the post is erected vertically!   |
| <b>O.K</b>  | Top edge of play level  |
| <b>PS</b>   | minimum space   |
| <b>R</b>  | Radius  |
| <b>SL</b>   | Positioning direction of the steel straps - straps must point inwards!  |
| <b>W5G</b>  | Angle of 5 ° inclination must be guaranteed because of water flow   |
|  | <p><b><u>Foundation edges must be rounded off (min.R = 100 mm)</u></b><br/> <b><u>Sizes of FOUNDATIONS are designed for soils class“4-5” (natural ground).</u></b></p> <p><b><u>Soil class 3:</u></b> Non-cohesive to low-cohesive plasticity, sand, gravel and sand-gravel-mixtures, with very low portion of stones portion of stones (portion &gt; 30% with bigger diameter of 63 mm grain size).</p> <p><b><u>Soil class 4:</u></b> soft to medium plasticity, interleave bound, with minor portion of stone (portion &lt; 30% with bigger diameter of 63 mm grain size)</p> <p><b><u>Soil class 5:</u></b> <b><u>Soil class 5:</u></b> ground with soil class 3 and 4 with big portion of stones (portion &gt; 30% with bigger diameter of 63 mm grain size)</p> <p><b><u>IN CASE OF SANDY AND SOFT SOILS, THE SURFACE DIMENSIONS OF FOUNDATIONS HAVE TO BE ENLARGED FOR ABOUT 50%!.</u></b></p> |

See drawings for details of shortcuts

## 5 Post installation checks

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### Notice

If the equipment has not been installed safely, you must ensure that the public is prevented from using it.

---

### 5.1 Marking filler depth

Labelling the posts to show the depth of material provided as fall protection (i.e. loose filler).

### 5.2 The equipment has not been installed safely in the following cases:

- Safe equipment installation is not complete.
- The protective surface has not been installed yet.
- Appropriate maintenance work cannot guarantee operational safety.

### 5.3 Removal of all assembly aids

Please make sure that all assembly aids have been removed from the playing area. The equipment must not be approved for use until this check has been made.

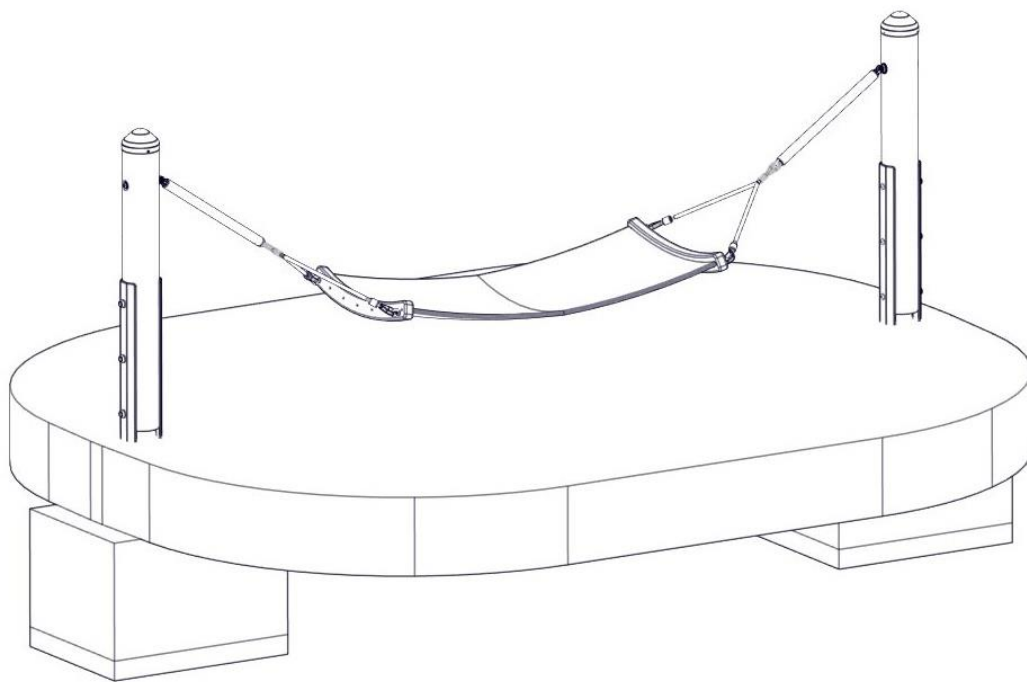
### 5.4 Information about inspection of the equipment before it is used for the first time

There are no special inspection requirements to be met before the equipment is used for the first time.

### 5.5 Retighten bolts

After one week of play, please retighten all bolts again. Later upon respective maintenance.

**B Maintenance instructions**  
**Hammock**  
**Art.-Nr. 806 / 807 / 808**  
**(Douglas fir post)**



Revisionshistorie

Revision 0 – 2015-10-27

Erste freigegebene Version FH

Wartungsanleitung

Revision 10 – 2021-08-27

neue form der Anleitung FH

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## 6 Introduction Maintenance

### 6.1 General informations

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.



#### Notice

**Please note:** Providing any necessary repairs are carried out, a piece of play equipment that is inspected regularly cannot become so damaged that it is dangerous.

---

Any spare parts which may be required can be obtained directly from your supplier or from Fa. Huck Seiltechnik GmbH

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Dillerberg 3  
D-35614 Asslar/Berghausen  
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Fax +49 6443 83 11-79



This equipment should only be assembled, maintained and repaired by **persons with the necessary expertise.**

**A copy of the inspection record should be given to the operator, who must confirm receipt.**

---

**This maintenance instruction is based on the standard  
“EN 1176-1:2017”.**

## **7 General maintenance information**

### **7.1 Maintenance intervals**

Maintenance intervals are based on average use. Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

### **7.2 Inspection frequency**

The frequency of inspections must be based on actual use. Factors that affect frequency include vandalism, location (e.g. coastal proximity), air pollution and the age of the equipment.

### **7.3 Maintenance products and procedures**

All nuts and bolts are hot-dip galvanised or stainless steel. One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

### **7.4 Spare parts**

All spare parts must conform to the manufacturer's specifications.

### **7.5 Identifying spare parts**

All spare parts are listed in the parts list. The parts list follows the installation requirements.

### **7.6 Special instructions for the disposal of individual equipment components**

No special instructions are necessary for the disposal of individual equipment components.

### **7.7 Special measures during the break-in period**

No later than 2 weeks after assembly, all screwed connections should be checked and tightened if necessary.

### **7.8 Maintenance of protective surfaces**

Surfaces providing fall protection must also be maintained regularly. It is particularly important to maintain the correct level of loose surface material and add more if necessary.

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## 7.9 Faults

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Faults must be repaired as soon as they are detected. If serious defects that compromise safety cannot be repaired straight away, the public must be prevented from using the equipment with immediate effect.

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## 7.10 Loose screws

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Loose screws always cause quality problems and put safety at risk. Therefore, loose screws should always be tightened and checks carried out to ensure that there are no missing screws (e.g. look out for holes you can see through).

---

## 7.11 Preventing equipment use

Use of the equipment should be prevented in the event of incomplete installation, disassembly, maintenance, repairs and faults.

## 7.12 Claims/liability for faults

Steel posts and footings are guaranteed if regular maintenance is carried out and recorded in writing. Our general terms and conditions apply. Maintenance first takes place after 3 years. The steel posts must be excavated as far as the concrete foundations and checked for corrosion.

Zinc paint should be applied to any corroded areas and scratches. Check ropes for abrasion. Retreat any that are very worn.

## **8 Maintenance timetable**

### **8.1 Special advices**

#### **8.1.1 Maintenance interval**

We strongly advise you to carry out inspections and maintenance work within the specified periods as use of the equipment, the weather and malicious vandalism cause wear and tear that compromises the safety and function of the equipment.

#### **8.1.2 Maintenance intervals in the event of intensive use**

Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

#### **8.1.3 Faults that compromise safety**

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**Notice**

In the event of a fault that compromises safety, quick action must be taken. This may involve repairing it immediately or shutting down and dismantling the equipment.

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#### **8.1.4 Faults that compromise function**

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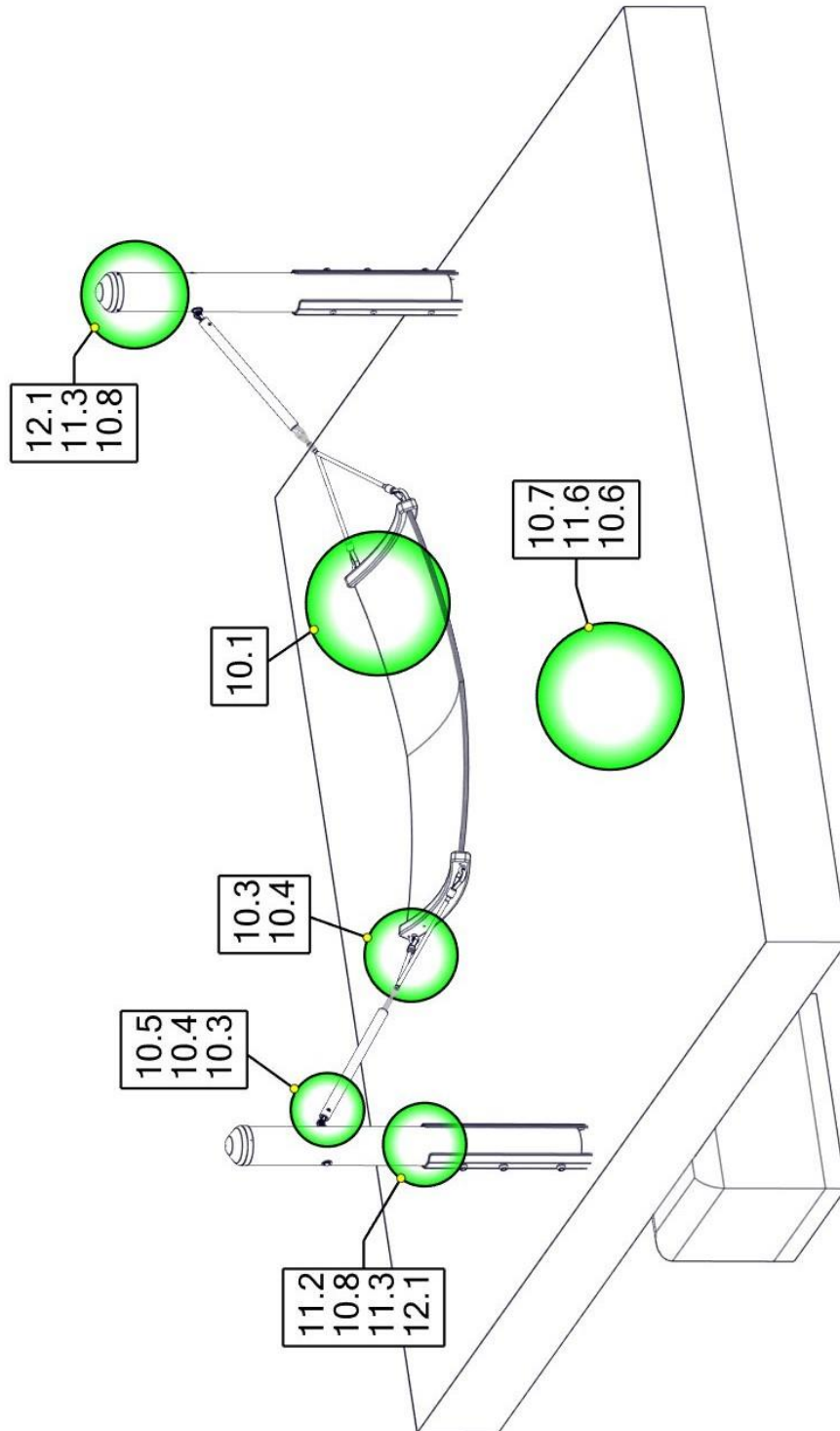
**Notice**

Faults that compromise function should also be repaired immediately. Such faults lower the value of the equipment to the user and encourage malicious vandalism, which may render the equipment less safe. Any damage should also be repaired immediately.

---



## 9 Regular maintenance



## Regular maintenance

### 10 Monthly maintenance

- 10.1 Check the spaces between the equipment and the ground (clearance and height of fall).
- 10.2 Check the ground surface in the area with fall protection for hard objects and loose foundations.
- 10.3 Check all connecting elements and fittings for wear and tear and tighten if necessary. Replace damaged or missing parts.
- 10.4 Check that moving metal parts (joints, springs, etc.) move smoothly and are not worn. Replace if necessary. It is not necessary to lubricate joints as we only use maintenance-free metal roller bearings.
- 10.5 Check all attachments such as chains, ropes, nets, etc. for damage and replace if necessary.
- 10.6 Check rubber parts, sleeves, etc. for wear and tear or damage and replace if necessary.
- 10.7 If necessary, remove excess padding material from the post footings due to danger of rotting.
- 10.8 Check the surface of wooden parts for damage caused by the weather or external influences and mould. Repair or replace if necessary.
- 10.9 Check the surface of plastic and metal parts, e.g. slides, for damage and replace if necessary.

### 11 Quarterly maintenance

- 11.1 Detailed inspection of the operation and stability of the equipment paying particular attention to any wear and tear.
- 11.2 Tighten all forms of attachment.
- 11.3 Repaint and retreat surfaces.
- 11.4 Maintenance of fall protection surfaces.
- 11.5 Lubrication of joints.

11.6 Check the height of the fall and top up with loose filler if necessary. If the posts are labelled, top up as far as the mark.

11.7 Retighten all bolts

## 12 Half yearly maintenance


Stability (check posts, bracing, foundations, etc.). Ascertaining whether there are any changes in equipment safety as a result of repairs that have been carried out or components that have been added or replaced.

|   |                             |
|---|-----------------------------|
|  | <h1>Annual Maintenance</h1> |
|---|-----------------------------|

## 13 Annual maintenance

13.1 Ascertaining that the equipment, foundations and surfaces are safe for operation.

13.2 In particular, the equipment should be checked for decay and corrosion. It may be necessary to dig out or excavate certain components in order to do so. Zinc paint should be applied to corroded areas and scratches.

|   |  |
|---|--|
|  | <p>The equipment must be inspected by someone <b>with the necessary expertise</b> in strict compliance with the instructions issued by Huck Seiltechnik GmbH.</p> <p><b>A copy of the inspection record should be given to the operator, who must confirm receipt.</b></p> |
|---|--|







---

## 15 Hand over document

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After the installation of the equipment pass the installation and maintenance documents to the operator. The operator has to receive the hand over documents. The complete filled and signed hand over document should be sent to the supplier Huck Seiltechnik GmbH per Telefax +49 6443 8311-79

---

Art.-No.: 806 / 807 / 808

Type of item: Hammock

Serial number: \_\_\_\_\_

**Customer or operator (Town, Town council, Kindergarten, etc.):**

\_\_\_\_\_  
\_\_\_\_\_

Competent person in charge:

\_\_\_\_\_  
\_\_\_\_\_

**Installation company (address):**

\_\_\_\_\_  
\_\_\_\_\_

Responsible assistant (assembler):

\_\_\_\_\_  
\_\_\_\_\_

Received the complete assembly instructions, maintenance instructions and maintenance printout,

---

(Signature of operator)  
(Stamp)

(Signature of installation company)

Date: \_\_\_\_\_