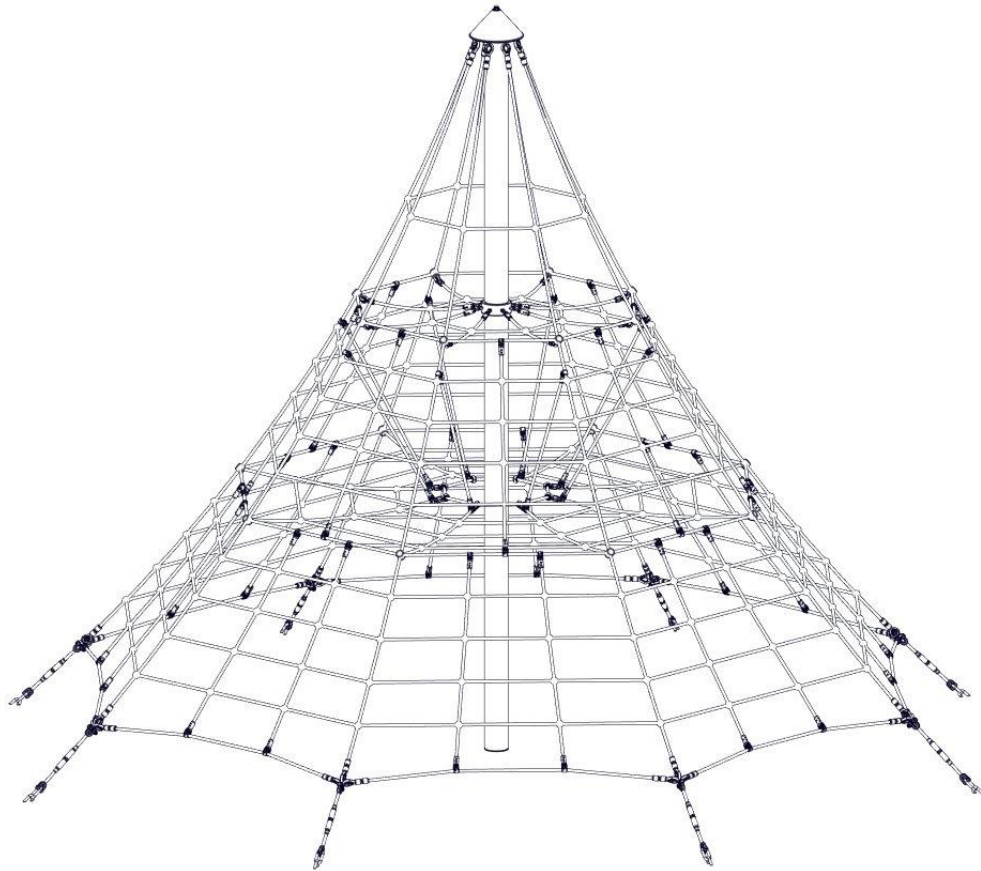


A Assembly instructions Black Space, Art. 4641-10S to set into concrete

Attention! Only use the assembly instructions included in the scope of delivery for the assembly, installation and maintenance of the respective equipment!



Operator: _____

Location: _____

Revision history

Revision 0 – 2017-02-17

Erste freigegebene Version

Montageanleitung

Revision 2– 2017-05-02

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Contents

A	Assembly instructions Black Space, Art. 4641-10S to set into concrete	1
1	Introduction Assembling	4
2	Datasheet Black Space, (registered design) article 4641-10S	5
3	Delivery contents (parts list with part numbers)	7
4	Erection instructions	11
5	Post installation checks	23
B	Maintenance instructions Black Space, Art. 4641-10-S to set into concrete	25
6	Instruction Maintenance	27
7	General maintenance information	28
8	Maintenance timetable	30
9	Regular maintenance	31
10	Monthly maintenance	32
11	Quarterly maintenance	32
12	Annual maintenance	33
13	Maintenance printout	35
14	Hand over document	37

List of Tables

Table 3-1: Delivery contents, in words	7
Table 3-2: Delivery contents, in symbols	8

1 Introduction Assembling

1.1 General information

This equipment should be installed, inspected, maintained and operated in accordance with EN1176-7 guidelines.

Before installation work commences, please check that you have all of the equipment and fixation components in the parts list provided (see Tables 3-1 and 3-2).

Please consider that the installation has to be carried out only on even terrain (max.slope up to 3%).

Any spare parts that may be required can be obtained directly from your supplier.

Please do not hesitate to call your supplier if you have any problems during installation or in case of any other questions.



Following installation, complete assembly instructions, maintenance instructions and a maintenance record must be sent to the operator who must confirm receipt in writing. See the last page of this document.



All nuts and bolts are hot-dip galvanised or stainless steel.

One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

We hereby confirm that this play equipment has been tested and certified in accordance with the play equipment standard EN 1176.

2 Datasheet Black Sopace, (registered design) Article 4641-10S

1. Equipment room: Ø 7.00 m
 Assembly area: Ø 9.00 m
 Safety area: Ø 9.00 m
 Equipment height: 5.20 m
 Fall height: 1.80 m
 Fall protection area: 64,5 m²

Surface material	Description mm	Minimum thickness of layer mm	Maximum height of fall mm
Topsoil grass			<= 1000*
Chipped bark	20 – 80 grain size	300/400	<= 2000/3000
Wood chippings	5 – 30 grain size	300/400	<= 2000/3000
Sand	0.2 – 2 grain size	300/400	<= 2000/3000
Gravel	2 – 8 grain size	300/400	<= 2000/3000
Other ground materials	As recommended by manufacturer		

2. Name and overall dimension of the largest component:
 Steel post, length 6.00 m, ø 159 mm x 6,3 mm
3. Name and weight of the heaviest component:
 Steel posts (1 pallett), approx. 143 kg
4. Intended age group: 6 years and over
5. **Please note that this equipment is set in concrete.**
 Concrete: C25/30
 Required concrete: approx. 4.10 m³
 Top edge of concrete 40 cm below ground level
Foundations/area to be excavated:
 8 x 0.80 m x 0.80 m x 0.70 m (height)
 1 x 0.80. m x 0.80 m x 0.60 m (height)
Excavation size:
 8 x 0.80 m x 0.80 m x 1.20 m (height)
 otal depth 0.80 m including 10 cm drainage
 1 x 0.80 m x 0.80 m x 1.10 m (height)
 total depth 1.00 m including 10 cm drainage



Attention!

Round off foundation edges (min.R = 100 mm)! Sizes of foundations are “4-5” (natural ground).

Soil class 4: soft to medium plasticity, interleave bound, with minor portion of

**stone (portion < 30% with bigger diameter of 63 mm grain size).
Soil class 5 : ground with soil class 3 and 4 with big portion of stones
(portion > 30% with bigger diameter of 63 mm grain size).
In case of sandy and soft soils, the surface measure of foundations have to be
enlarged for about 50%!**

6. Assembly time, once foundations complete: approx. 4 hours.
Required assistance: 3 people.
7. Any spare parts which may be required can be obtained directly from
your supplier
8. **We hereby confirm that this item of play equipment has been tested and
certified in accordance with the play equipment standard EN 1176.**

3 Delivery contents (parts list with part numbers)

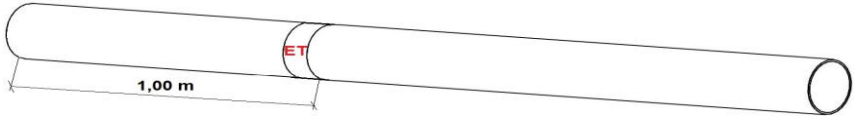
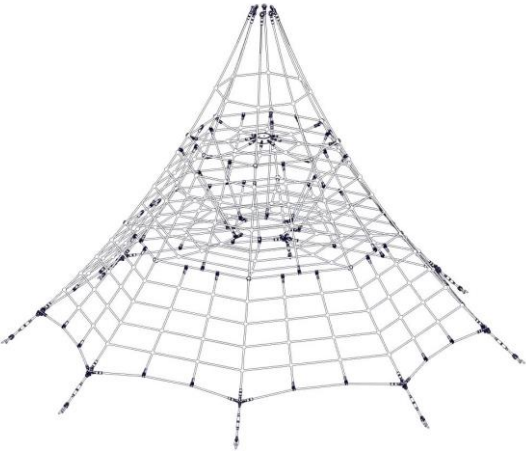
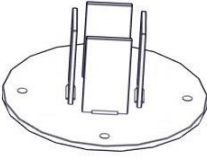
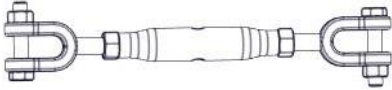
3.1 In words

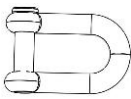
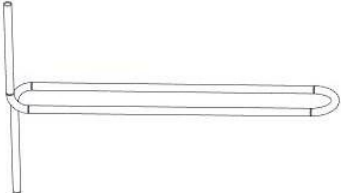
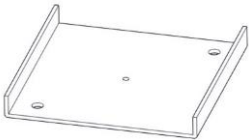
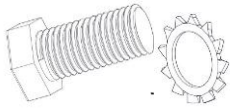
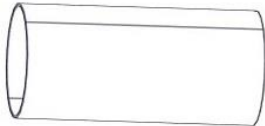
Table 3-1: Delivery contents, in words

Pos.	Quantity	Element / Description	Size	O.K.	Missing
1	1	Steel mast	Ø 159 x 6,3 mm 6,0 m lang		
2	1	Play part (Hercules network)			
3	1	Mast shoe (pre-assembled with Pos. 2)			
4	1	Threaded bolt, nut, stop nut, washer, black cap	Length of threaded bolt M16 x 165 mm		
5	1	red cover	Ø 360 mm		
6	8	Turnbuckle + cap nut	M16 galvanized		
7	8	13s chain	Length approx. 750 mm		
8	8	Shackle 12	galvanized		
9	8	Foundation iron	Ø 16 mm galvanised steel, length: approx. 750 mm		
10	1	Steel plate	500 x 500 galvanised		
11	8	Hexagon head screws with toothed washers Ø 17 mm pre-assembled at pos. 3	M16 x 30 mm		
12	1	Eyebolt pre-mounted (only for lifting the netting, will be removed later).	M16		
13	2	Loctite	5 ml		
14	1 	Empty conduit (provided by the customer)	~ Ø 400 x 650 mm		
15	1	Key for turnbuckle (provided by the customer)	Spanner size 24 mm		

3.2 In symbols

Table 3-2: Delivery contents, in symbols

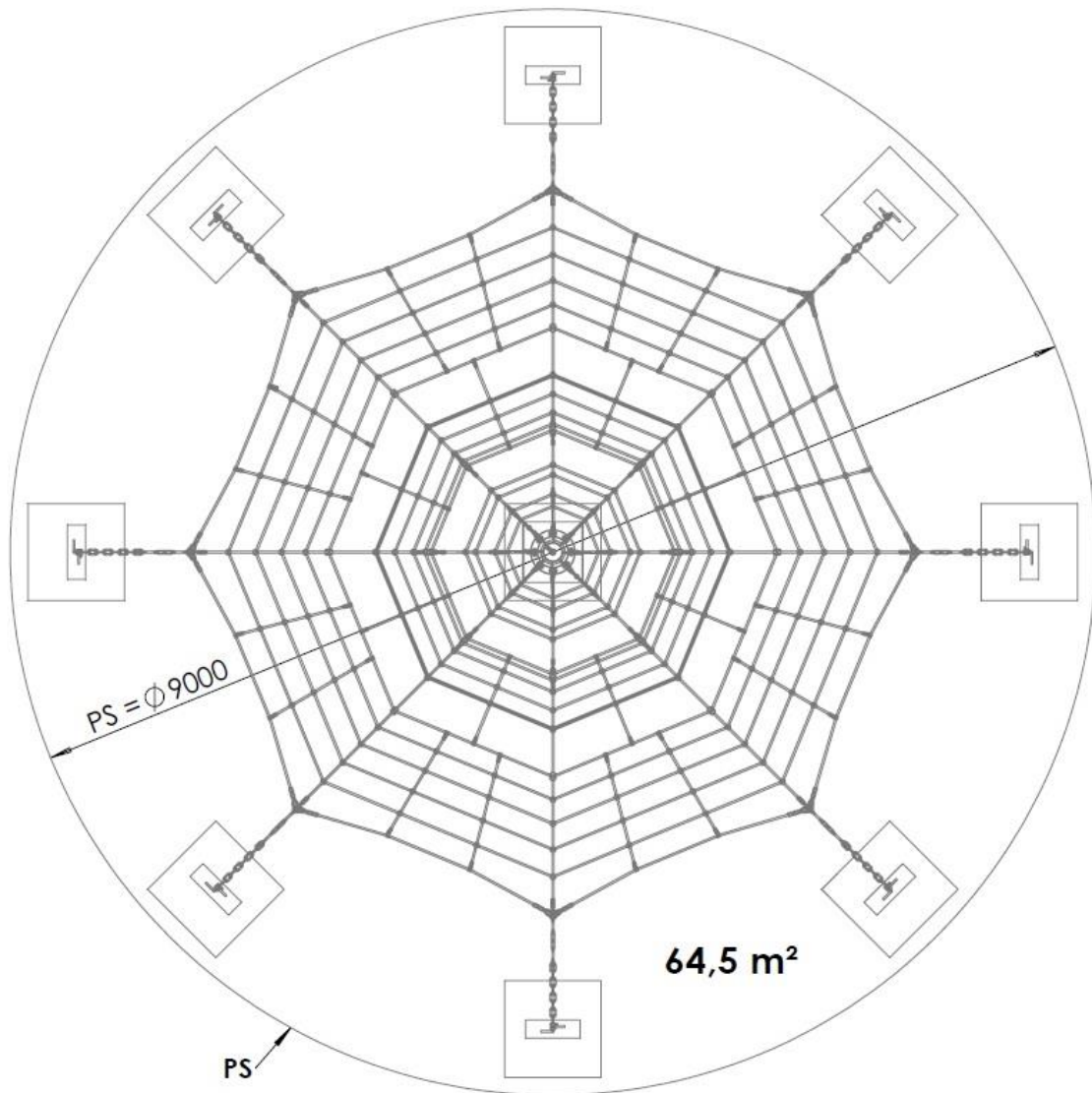
Pos.	Quantity	Symbol
1	1	 Ø 159 x 6,3 mm, 6,0 m long
2	1	
3	1	 Ø 360 mm
4	1	M16 x 165 mm
5	1	 Ø 370 mm
6	8	 M16
7	8	 13s, ~ 750 mm

Pos.	Quantity	Symbol
8	8	 12s, galvanised
9	8	 Ø 16 mm, ~ 750 mm long
10	1	 500 mm x 500 mm galvanised
11	8	 M16 x 30 mm
12	1	 M16
13	2	 5 ml
14	1 	 ca. Ø 400 x 650 mm (by the customer)
15	1	 Spanner size 24 mm (by the customer)

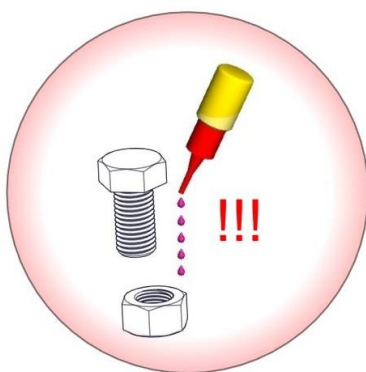
	<u>Version: "Black Space"</u>
AB	The legally prescribed setting times must be observed!
D	C25/30 concrete (for foundations) Concrete required: 4 m ³
de	Dismantle
ET	Marking of installation depth 1.00 m
F	Fall protection
G	Drainage layer
KgB	1 ½ chain link above the floor!
KNR	Empty conduit (from customer / on site)
LRB	Fill space between pipe and steel post with liquid concrete .
ML	Post height above playing level
M.Lot!	Make sure to set up the mast/post perpendicularly!
O.K.	Upper edge of playing level
O.K-F	Top edge foundation
PS	Space requirement including safety zone ~64,5 m ²
VO	preassembled
	Round off foundation edges (min.R = 100 mm)! Sizes of foundations are designed for soils class "4-5" (natural ground). Soil class 4: soft to medium plasticity, interleave bound, with minor portion of stone (portion < 30% with bigger diameter of 63 mm grain size). Soil class 5 : ground with soil class 3 and 4 with big portion of stones (portion > 30% with bigger diameter of 63 mm grain size). In case of sandy and soft soils, the surface measure of foundations have to be enlarged for about 50%!

See drawings!

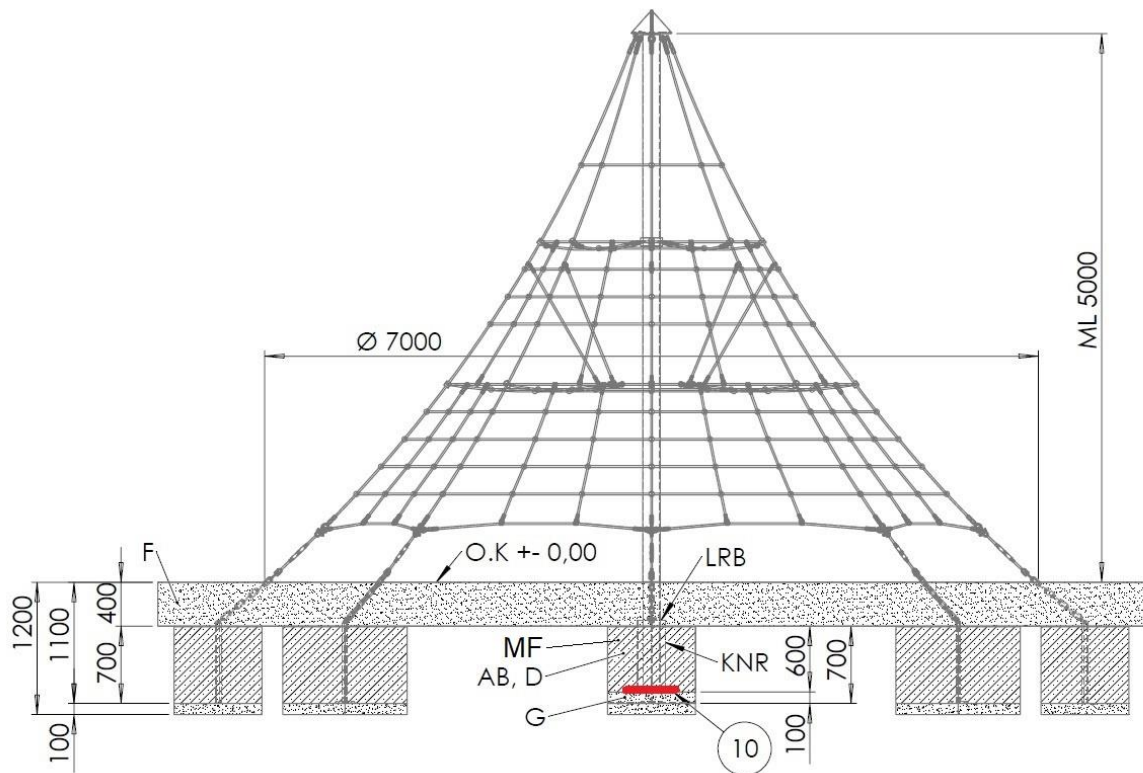
4 Erection instructions



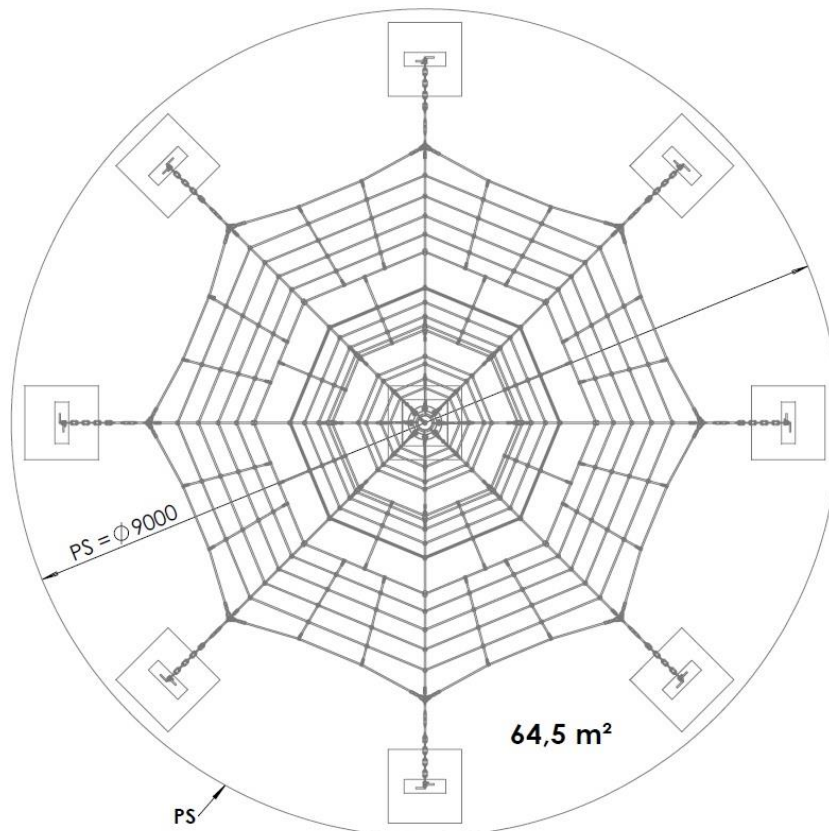
Screw lock!



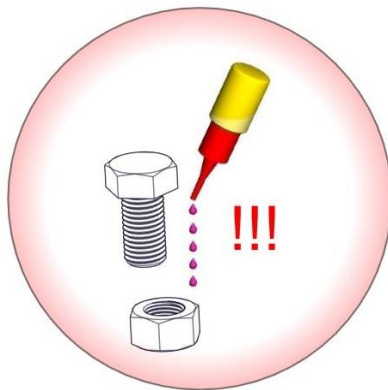
All bolts, nuts and sleeves
(except stop nuts)
must be secured with at least 5 drops of
Loctite must be applied!



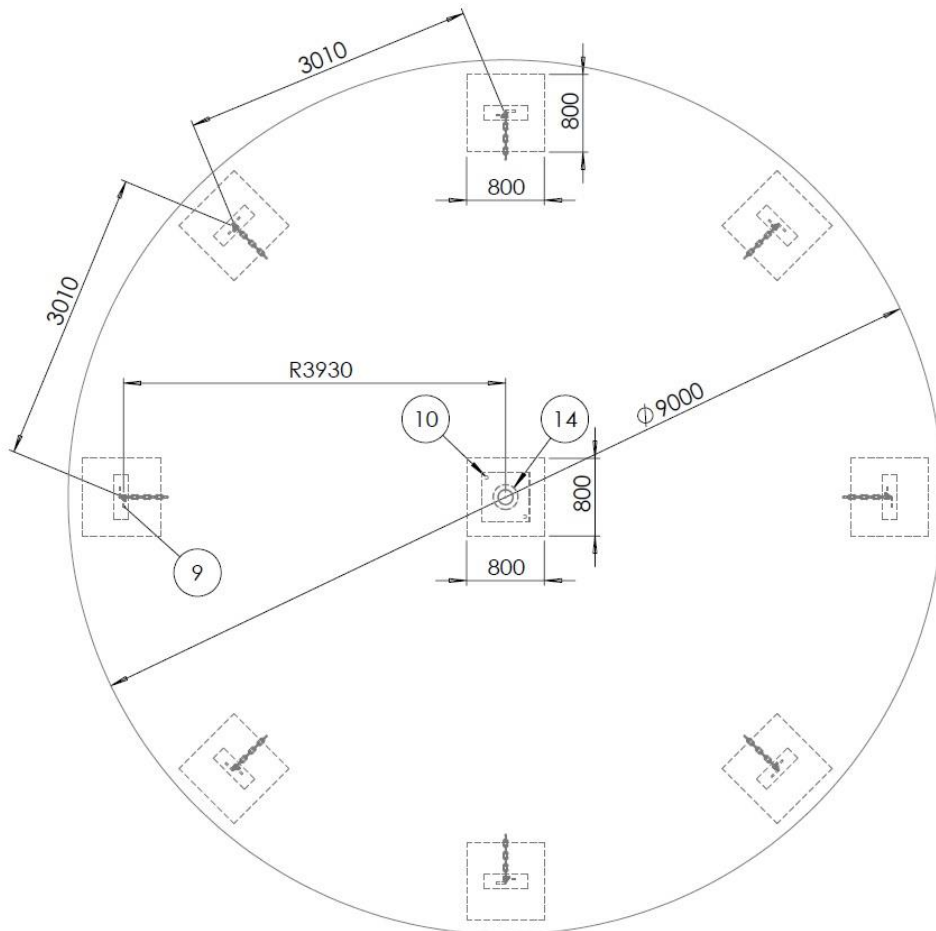
Side view with foundations

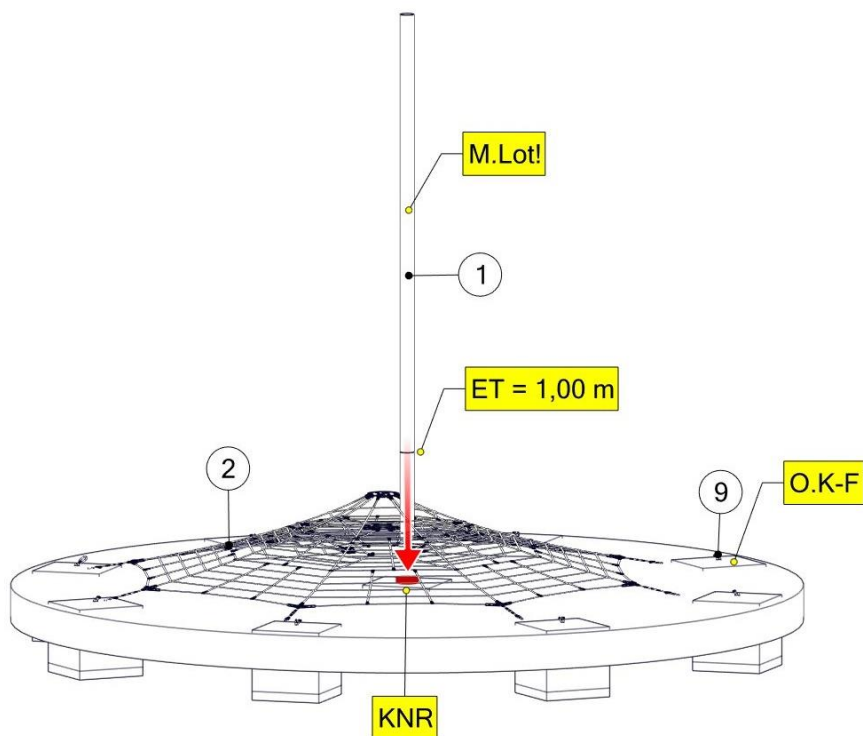


Screw locking device!

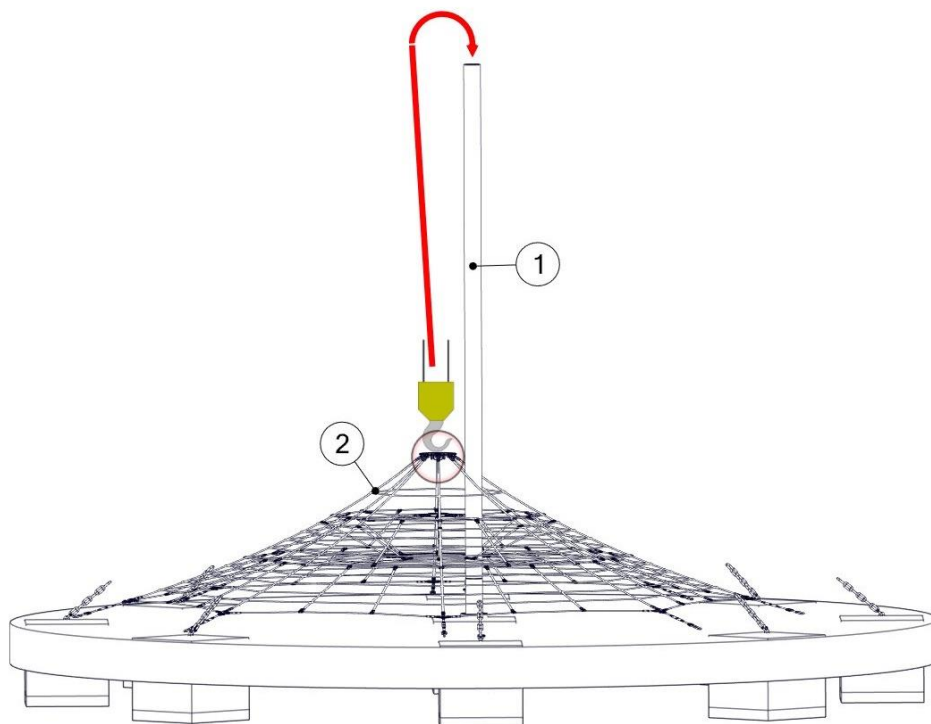


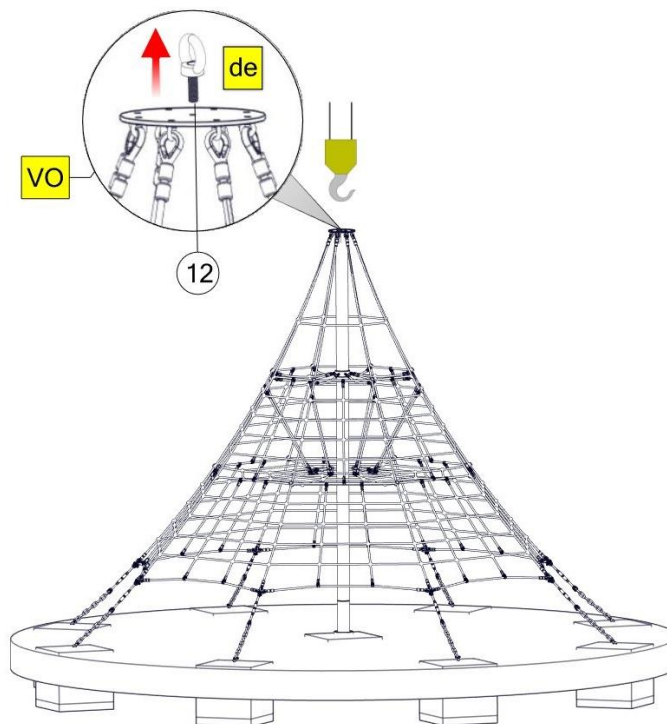
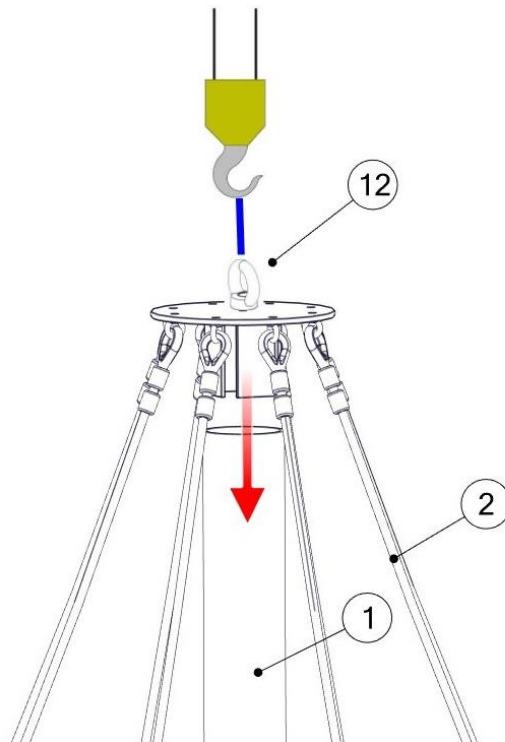
glue all screws, nuts and sleeves with loctite.
(not less than 5 drops!)
(except for lock nut)

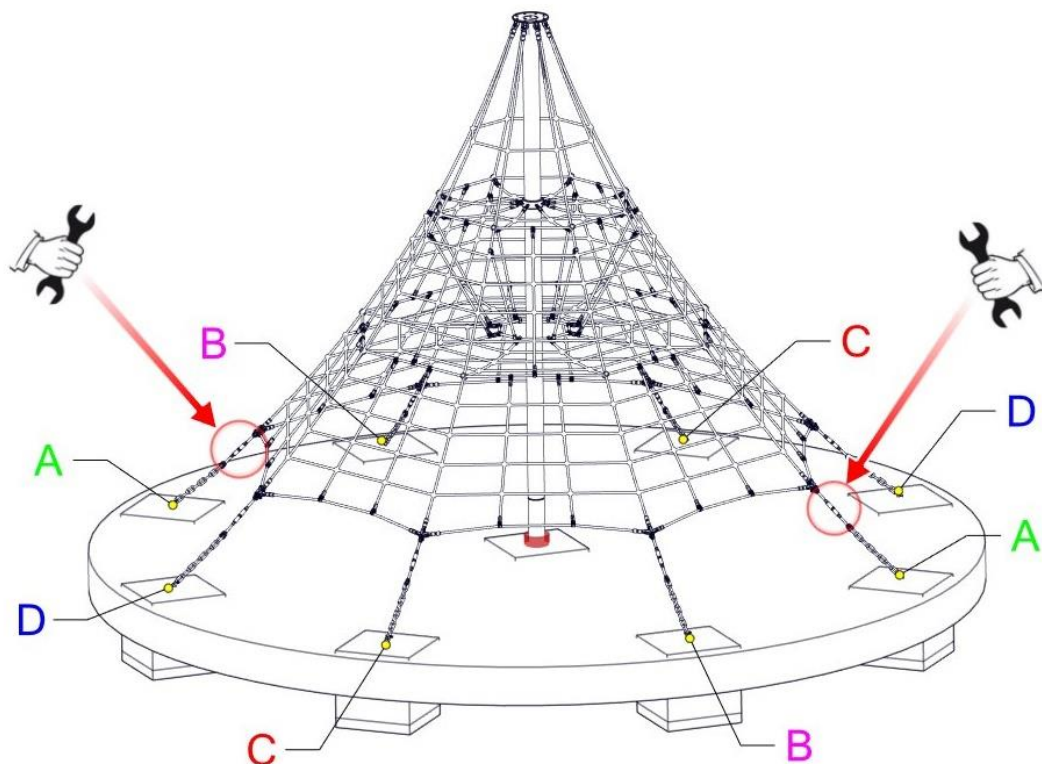




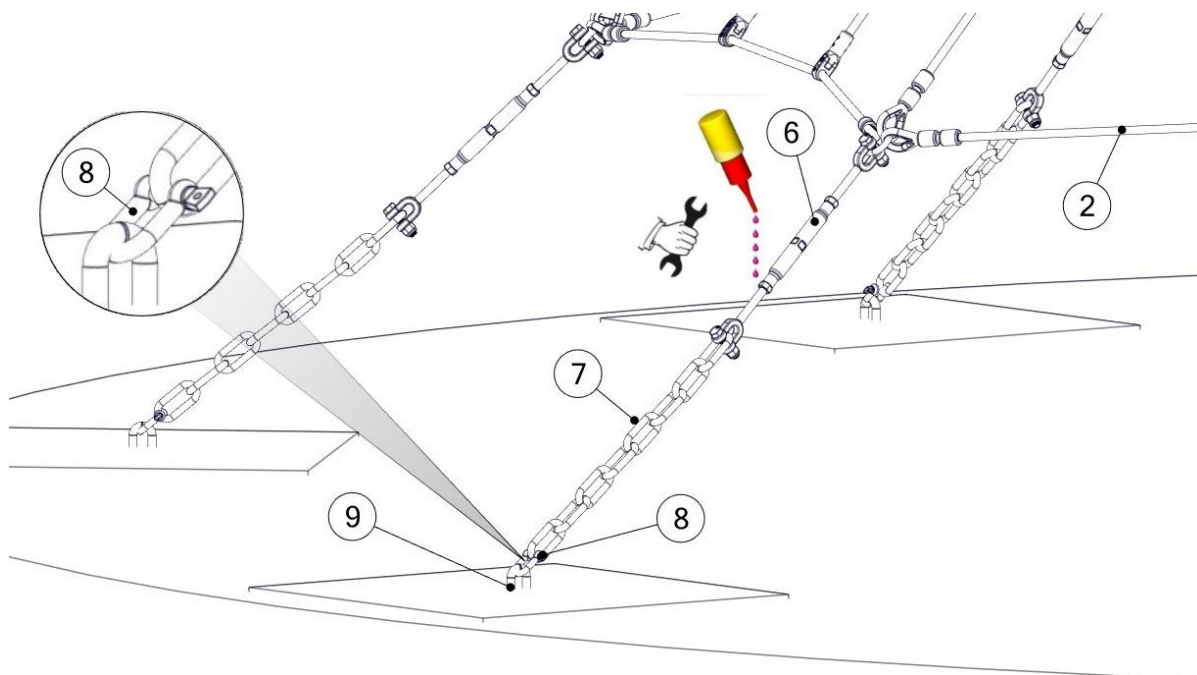
Place the net over the centre foundation and align it!
Set up the mast through the centre of the net in the empty pipe!

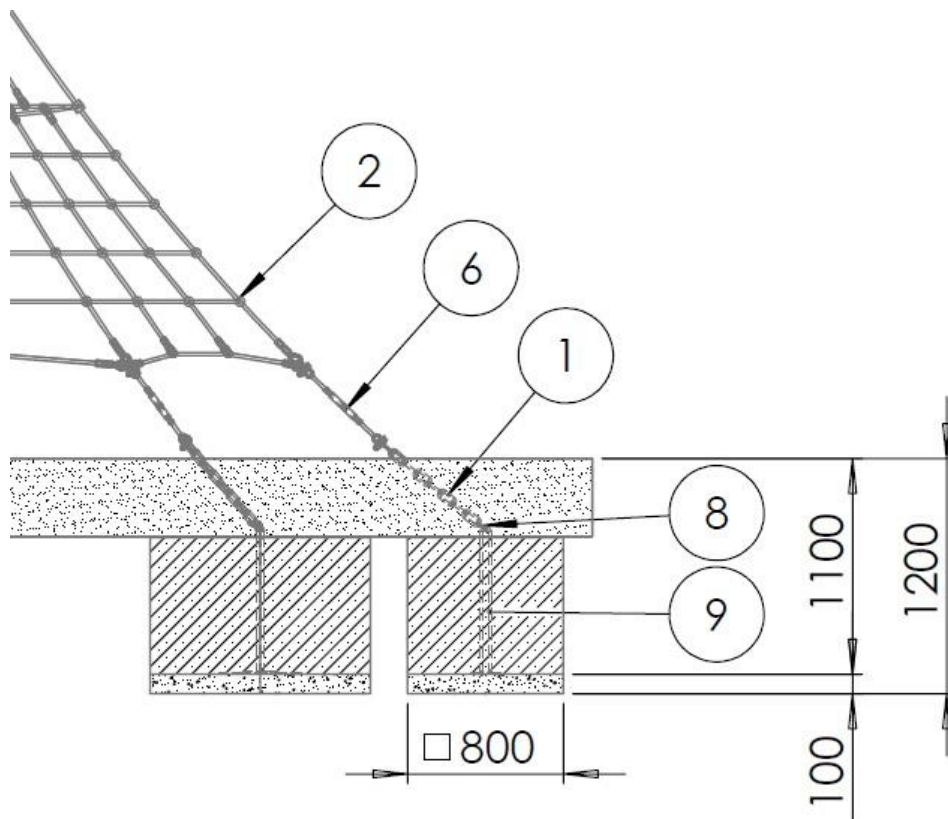
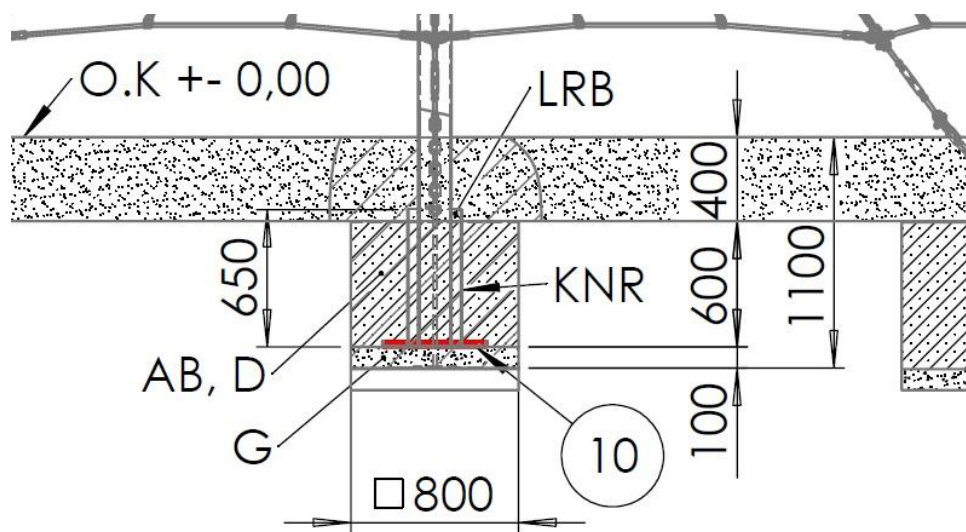


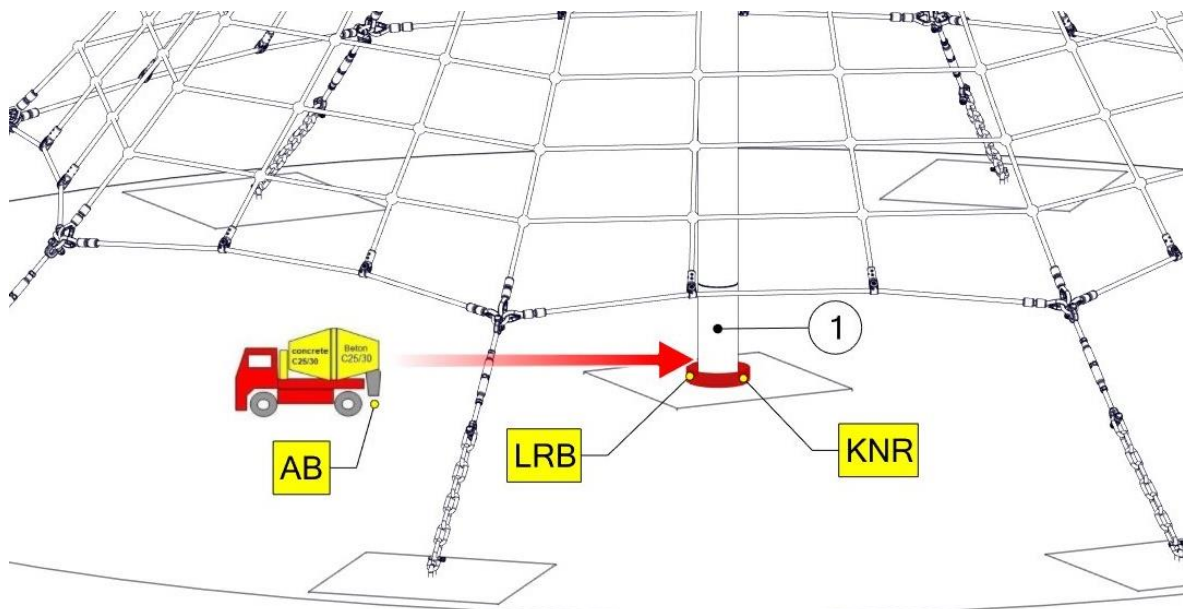
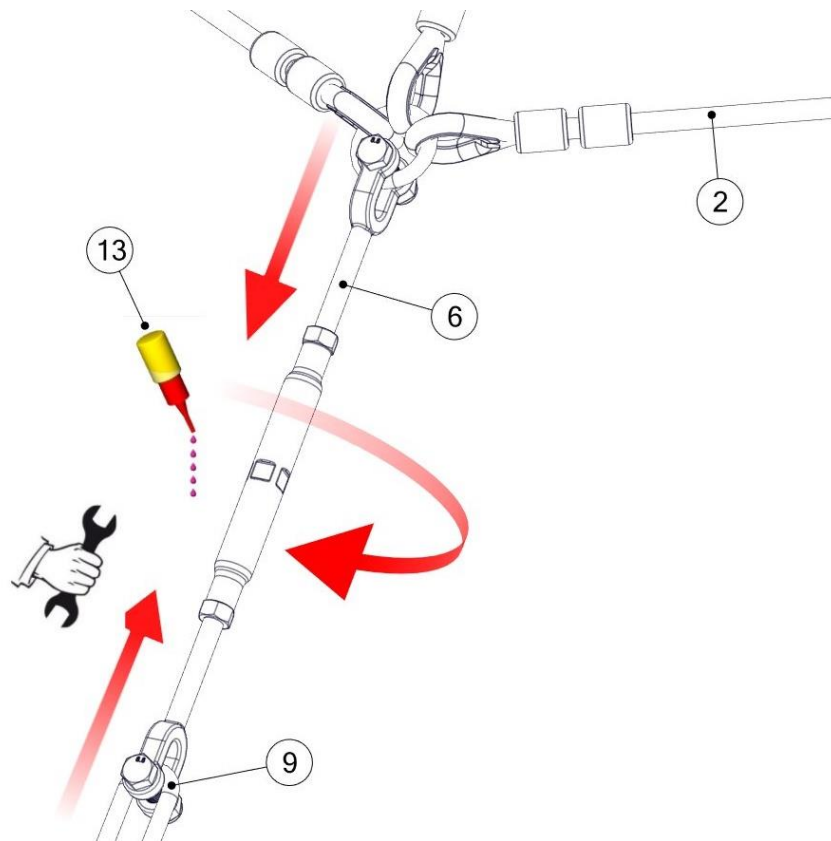


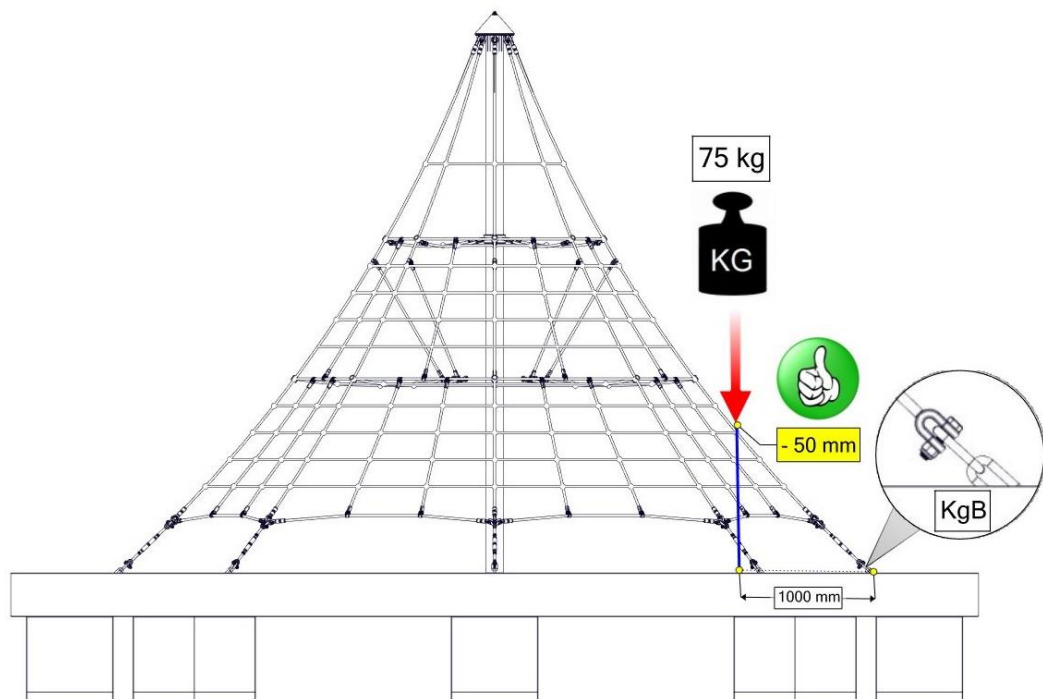
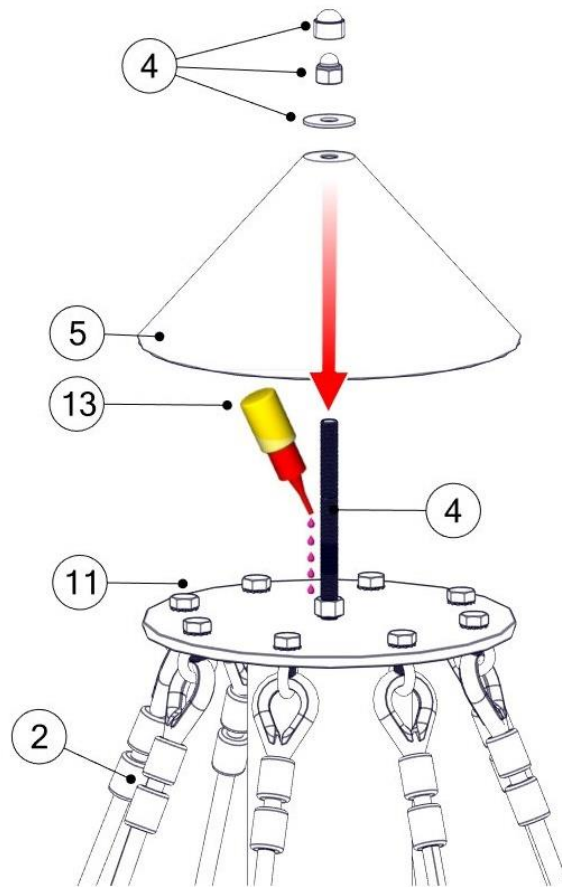


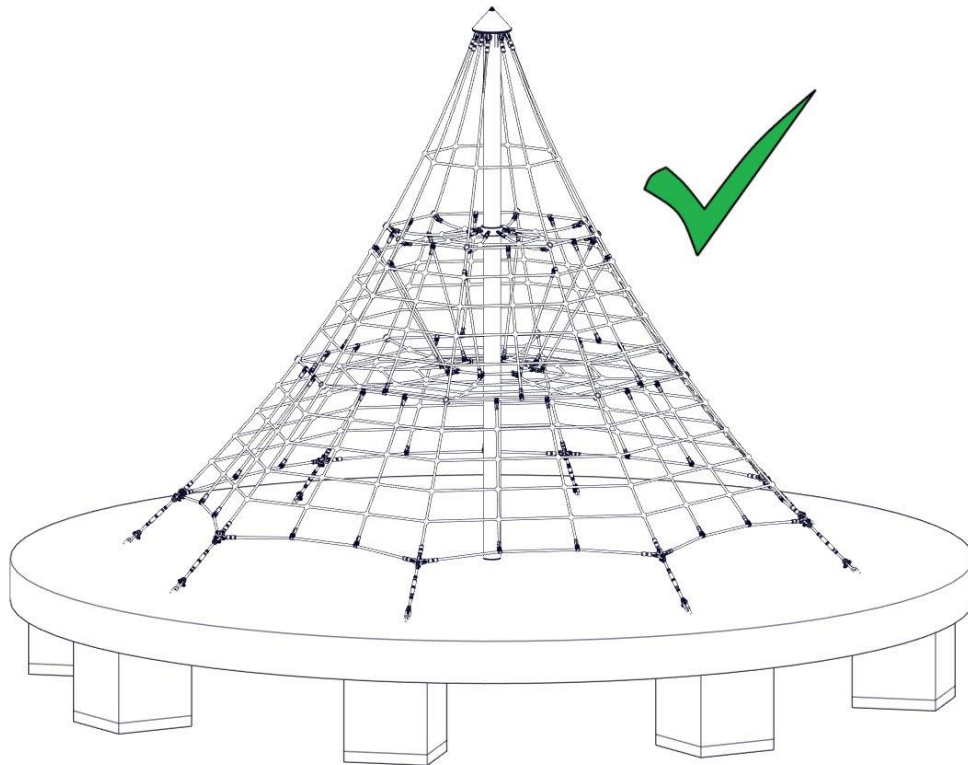
Align the play part (network pos. 2) and loosely fasten it crosswise in alternation (see drawing above) with turnbuckle (6), chain (7) and shackle (8) to foundation iron (9).











5 Post installation checks



If the equipment has not been installed safely, you must ensure that the public is prevented from using it.

5.1 Marking filler depth

Labelling the posts to show the depth of material provided as fall protection (i.e. loose filler).

5.2 The equipment has not been installed safely in the following cases:

Safe equipment installation is not complete.

The protective surface has not been installed yet.

Appropriate maintenance work cannot guarantee operational safety.

5.3 Removal of all assembly aids

Please make sure that all assembly aids have been removed from the play area. The equipment must not be approved for use until this check has been made.

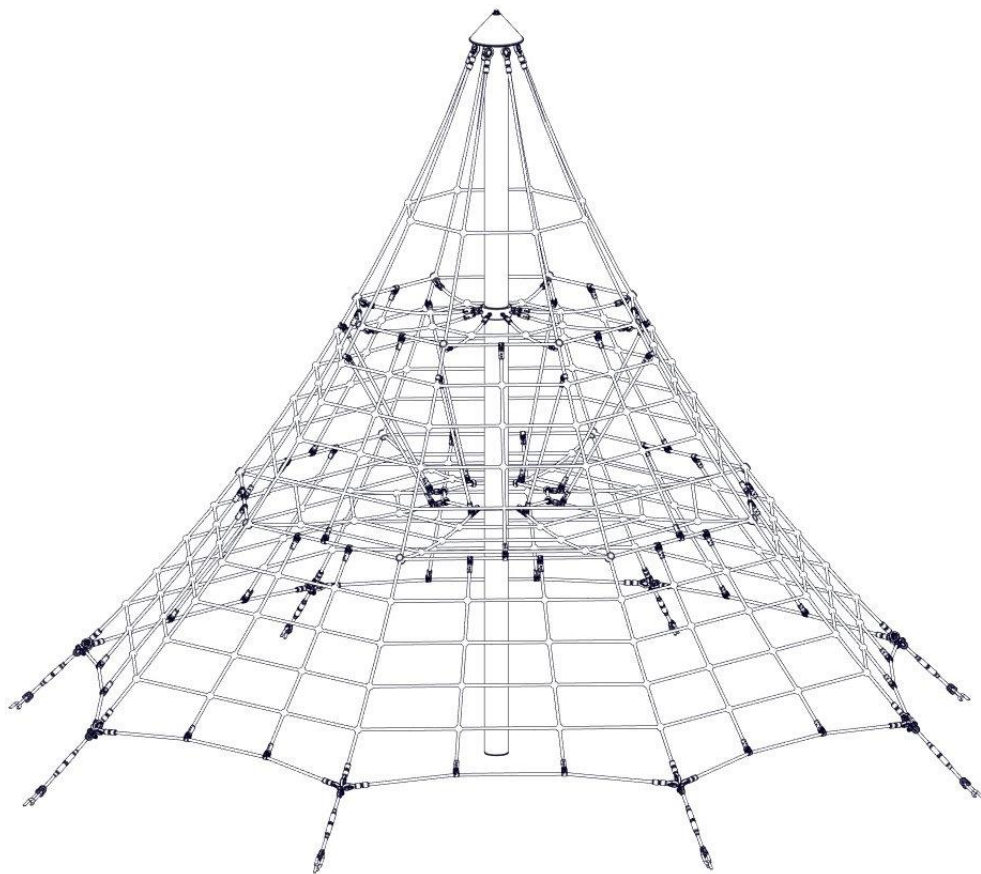
5.4 Information about inspection of the equipment before it is used for the first time

There are no special inspection requirements to be met before the equipment is used for the first time.

5.5 Retighten bolts

- After one week of play, please retighten all bolts again. Later upon respective maintenance.

B Maintenance instructions Black Space, Art. 4641-10S to set into concrete



Revision history

Revision 0 – 2017-02-17

Erste freigegebene Version

Wartungsanleitung

Revision 2– 2017-05-02

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Instruction Maintenance

5.6 General informations

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.



Please note: Providing any necessary repairs are carried out, a piece of play equipment that is inspected regularly cannot become so damaged that it is dangerous.

Any spare parts which may be required can be obtained directly from your supplier.



This equipment should only be assembled, maintained and repaired by **persons with the necessary expertise**.

A copy of the inspection record should be given to the operator, who must confirm receipt.

**This maintenance instruction is based on the standard
“EN 1176-1:2017”.**

6 General maintenance information

6.1 Maintenance intervals

Maintenance intervals are based on average use. Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

6.2 Inspection frequency

The frequency of inspections must be based on actual use. Factors that affect frequency include vandalism, location (e.g. coastal proximity), air pollution and the age of the equipment.

6.3 Maintenance products and procedures

All nuts and bolts are hot-dip galvanised or stainless steel. One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

6.4 Spare parts

All spare parts must conform to the manufacturer's specifications.

6.5 Identifying spare parts

All spare parts are listed in the parts list. The parts list follows the installation requirements.

6.6 Special instructions for the disposal of individual equipment components

No special instructions are necessary for the disposal of individual equipment components.

6.7 Special measures during the break-in period

No later than 2 weeks after assembly, all screwed connections should be checked and tightened if necessary.

6.8 Drainage holes

All drainage holes should be kept clear.

6.9 Maintenance of protective surfaces

Surfaces providing fall protection must also be maintained regularly. It is particularly important to maintain the correct level of loose surface material and add more if necessary.

6.10 Faults



Faults must be repaired as soon as they are detected. If serious defects that compromise safety cannot be repaired straight away, the public must be prevented from using the equipment with immediate effect.

6.11 Loose screws



Loose screws always cause quality problems and put safety at risk. Therefore, loose screws should always be tightened and checks carried out to ensure that there are no missing screws (e.g. look out for holes you can see through).

6.12 Preventing equipment use

Use of the equipment should be prevented in the event of incomplete installation, disassembly, maintenance, repairs and faults.

6.13 Safeguarding the guarantee

Steel posts and footings are guaranteed if regular maintenance is carried out and recorded in writing. Maintenance first takes place after 3 years. The steel posts must be excavated as far as the concrete foundations and checked for corrosion. Zinc paint should be applied to any corroded areas and scratches.

7 Maintenance timetable

7.1 Special advices

7.1.1 Maintenance interval

We strongly advise you to carry out inspections and maintenance work within the specified periods as use of the equipment, the weather and malicious vandalism cause wear and tear that compromises the safety and function of the equipment.

7.1.2 Maintenance intervals in the event of intensive use

Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

7.1.3 Faults that compromise safety



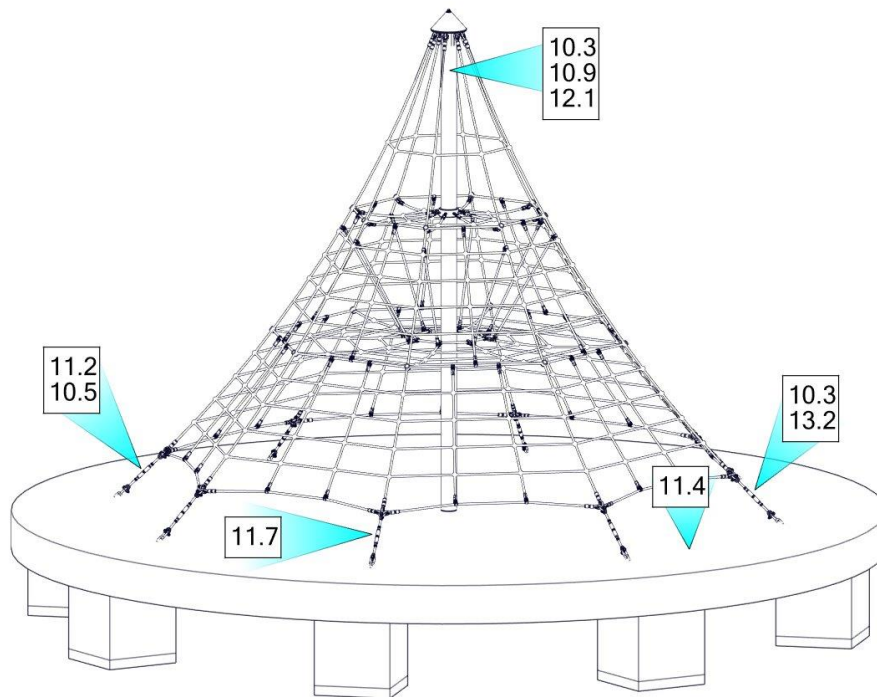
In the event of a fault that compromises safety, quick action must be taken. This may involve repairing it immediately or shutting down and dismantling the equipment.

7.1.4 Faults that compromise function



Faults that compromise function should also be repaired immediately. Such faults lower the value of the equipment to the user and encourage malicious vandalism, which may render the equipment less safe. Any damage should also be repaired immediately.

8 Regular maintenance



9 Monthly maintenance

- 9.1 Check the spaces between the equipment and the ground (clearance and height of fall).**
- 9.2 Check the ground surface in the area with fall protection for hard objects and loose foundations.**
- 9.3 Check all connecting elements and fittings for wear and tear and tighten if necessary. Replace damaged or missing parts.**
- 9.4 Check that moving metal parts (joints, springs, etc.) move smoothly and are not worn. Replace if necessary. It is not necessary to lubricate joints as we only use maintenance-free metal roller bearings.**
- 9.5 Check all attachments such as chains, ropes, nets, etc. for damage and replace if necessary.**
- 9.6 Check rubber parts, sleeves, etc. for wear and tear or damage and replace if necessary.**
- 9.7 If necessary, remove excess padding material from the post footings due to danger of rotting.**
- 9.8 Check the surface of wooden parts for damage caused by the weather or external influences and mould. Repair or replace if necessary.**
- 9.9 Check the surface of plastic and metal parts, e.g. slides, for damage and replace if necessary.**

10 Quarterly maintenance

- 10.1 Detailed inspection of the operation and stability of the equipment paying particular attention to any wear and tear.**
- 10.2 Tighten all forms of attachment.**
- 10.3 Repaint and retreat surfaces.**
- 10.4 Maintenance of fall protection surfaces.**
- 10.5 Lubrication of joints.**
- 10.6 Check the height of the fall and top up with loose filler if necessary. If the posts are labelled, top up as far as the mark.**
- 10.7 Retighten all bolts**



Attention

Annual Maintenance

11 Annual maintenance

- 11.1 Ascertaining that the equipment, foundations and surfaces are safe for operation.
- 11.2 In particular, the equipment should be checked for decay and corrosion. It may be necessary to dig out or excavate certain components in order to do so. Zinc paint should be applied to corroded areas and scratches.
- 11.3 Stability (check posts, bracing, foundations, etc.).
- 11.4 Ascertaining whether there are any changes in equipment safety as a result of repairs that have been carried out or components that have been added or replaced.



Attention

The equipment must be inspected by someone **with the necessary expertise** in strict compliance with the instructions issued by Huck Seiltechnik GmbH.

A copy of the inspection record should be given to the operator, who must confirm receipt.

12 Maintenance printout

Name of item: Black Space (registered design) / Art. No. 4641-10S _____

Location: _____

Customer or operator: _____
 (Town, Town council, Kindergarten)

Date of inspection	Inspector	O.K.	Accessible	Barriered	Defects	Repaired by	Date

Please copy and return once a year after main inspection has been carried out to the manufacturer by Telefax +49(0)6443/ 83 11 79! Place the confirmation form in the play equipment files.



13 Hand over document



After the installation of the equipment pass the installation and maintenance documents to the operator. The operator has to receive the hand over documents. The complete filled and signed hand over document should be sent to the supplier.

Art.-No.: 4641-10S

Type of item: Black Space

Serial number:

Customer or operator (Town, Town council, Kindergarten, etc.):

Competent person in charge:

Installation company (address):

Responsible assistant (assembler):

Received the complete assembly instructions, maintenance instructions and maintenance printout.

(Signature of operator)
(Stamp)

(Signature of installation company)

Date: _____