

A Assembly instruction

playground-trampoline „2014„/ Art. No. 20.02.102

(protective mat 40 mm)



operator: _____

location: _____

Revision history

Revision 0 – 2017-08-29

Erste freigegebene Version JF

Assembly instruction:

Revision 11 – 2019-07-05 VG

new safety area 5,60 x 5,60, protective mat 40 mm FH

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A	Assembly instruction playground-trampoline „2014„/ Art. No. 20.02.102.....	1
1	Introduction assembling	0
2	Data sheet playground-trampoline „2014“ Art.-No. 20.02.102	1
3	Delivery contents (parts list with part numbers)	2
4	Required tools (not included in the scope of delivery)	4
5	Installation - trampoline „2014“ construction set	6
6	Installation instruction	20
7	Post installation checks	22
B	Instruction for maintenance	23
	Introduction Maintenance.....	25
	General maintenance information	26
	Regular inspection and maintenance work	27
	Unhook of the springs (picture).....	29
	Maintenanceprotocol	30
	Hand over document.....	31

1 Introduction assembling

General information

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.

The BG/GUV-SI 8095 is the basis of installation in schools and kindergarden in Germany.

We advise against the installation in sand!

Please consider that the installation has to be carried out only on even terrain (max. slope up to 3%).

Before installation work commences, please check that you have all of the equipment and fixation components in the parts list provided (table 3).

Any spare parts that may be required can be obtained directly from your supplier or from SPOGG Sport-Güter GmbH

address: Spogg Sport-Güter GmbH

Schulstr. 27

35614 Asslar/Berghausen

Tel. +49 6443 811262

Fax +49 6443 811269

Please do not hesitate to call your supplier if you have any problems during installation or with any other questions. You can reach us at the following: **Tel. +49 6443 811262.**



Following installation, complete assembly instructions, maintenance instructions and a maintenance record must be sent to the operator who must confirm receipt in writing. See the last page of this document.



All nuts and bolts are hot-dip galvanised or stainless steel. One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

We hereby confirm that this play equipment has been tested and certified in accordance with the play equipment standard EN 1176-1:2017.

2 Data sheet playground-trampoline „2014“ Art.-No. 20.02.102

1. Component zone: 2,25 m x 2,25 m
Safety zone: 5,60 m x 5,60 m.
Height of fall: 1,0 m

2. Required safety surface

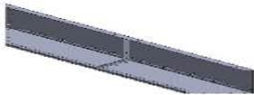
Surface material	Description (mm)	Min. thickness of layer (mm)	Max. height of fall (mm)
lawn/topsoil			<= 1000*
Chipped bark	20 – 80 grain size	300	<= 2000
		400	<= 3000
Wood chippings	5 – 30 grain size	300	<= 2000
		400	<= 3000
Sand*	0,2 – 2 grain size	300	<= 2000
		400	<= 3000
Gravel	2 – 8 grain size	300	<= 2000
		400	<= 3000
Other ground materials	As recommended by manufacturer		

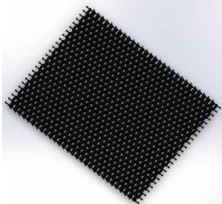
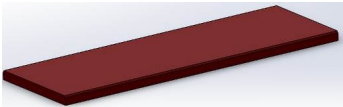
* We advise against the installation in sand!

3. **Name and overall dimension of the largest component:**
trampoline-frame (4 pieces) each 2,25 m x 0,32 m x 0,40 m x 0,05 m
4. **Name and weight of the heaviest component:**
trampoline-frame (1 piece) approx. 22 kg
5. **Age group:** ab 3 Jahre
6. **Attention! For ground level installation**
7. **Digging size:**
2,40 m x 2,40 m x 0,54 m incl. 10 cm drainage.
8. **Assembly time:**
approx. 3 hours. Required assistance: 4 persons.
Required tools: wheeled excavator, spirit level and hex wrench
9. Any spare parts that may be required can be obtained directly from your supplier or from Spogg Sport Güter GmbH
address: Spogg Sport-Güter-GmbH
Schulstraße 27
D-35614 Asslar/Berghausen
Tel. +49 6443/811-262
Fax. +49 6443/811-269

3 Delivery contents (parts list with part numbers)

Table: Delivery contents (parts list with part numbers)

Pos.	Quantity	Symbol	Approx. size
1	4	 Trampoline-frame	2,25 m x 0,32 m x 0,40 m
2	4	 corner angle A	0,43 m x 0,38 m
3	4	 brace	0,98m x 1,28 m
4	4	 corner angle B	0,39m x 0,28m
5	32	 screws	M8 x 20mm
6	24	 countersunk screw	M5 x 16 mm
7	24	 countersunk screw	M8 x 16 mm
8	56	 stop nut	M8
9	24	 stop nut	M5

Pos.	Quantity	Symbol	Approx. size
10	4	 assembly aid - pipes or. wooden beams. (on site - just for the later exchange of the jumping mat)	Ø 16 – 2000 mm
11	8	 Hose clamp V2A (pre-assembled)	Ø 12 – 22 mm
12	1	 jumping mat	174 cm x 174 cm roll: Ø 40 cm x 174 cm
13	8	 protection mat	1000 x 325 x 40 mm
14	1	 glue & hardener	4,25 Kg bucket + 0,75 Kg can
15	1	 Spring hook	Ø 8 x 100 mm Ø 8 x 5 m
16	106	 springs	type smooth
17	3	Towing rope	6 m x Ø 16 mm

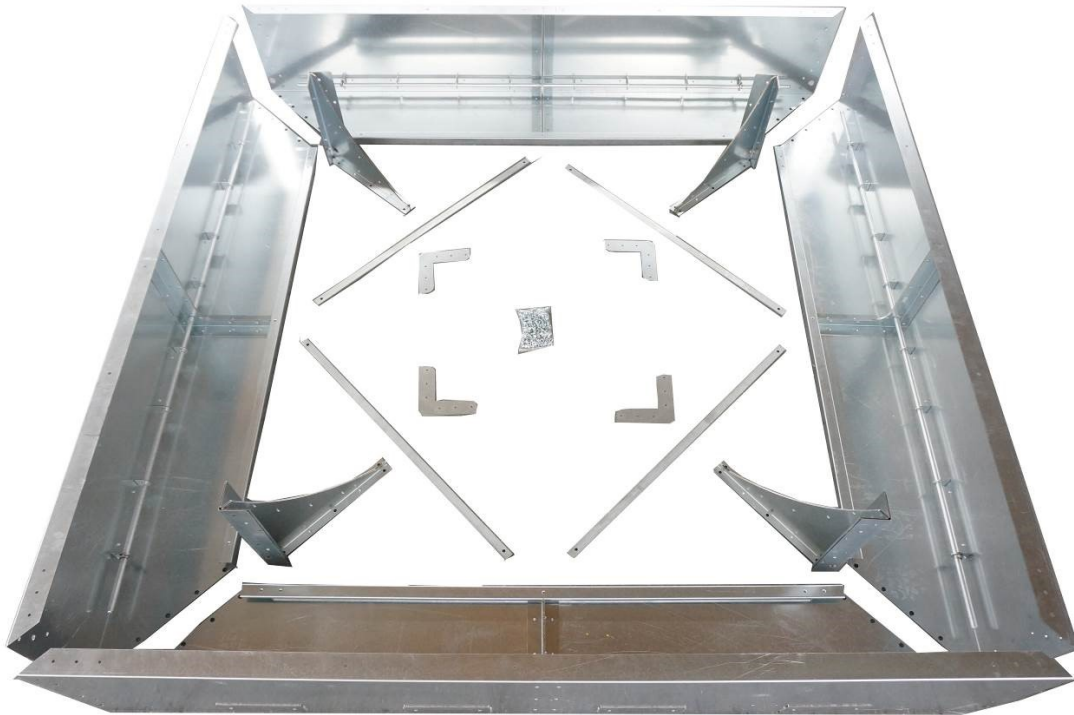
4 Required tools (not included in the scope of delivery)

2		5mm + 3mm hex wrench
2		13mm + 8mm wrench
1		cutter knife
1		stone drill
1		whisk
1		angle approx. > 35 cm x 20
1		shovel
1		notched trowel 4 x 4 mm
1		wheeled excavator
1		10m tape measure
1		abrasive paper grain size 100
1		e.g. alcohol, - acetone, - brake cleaner)

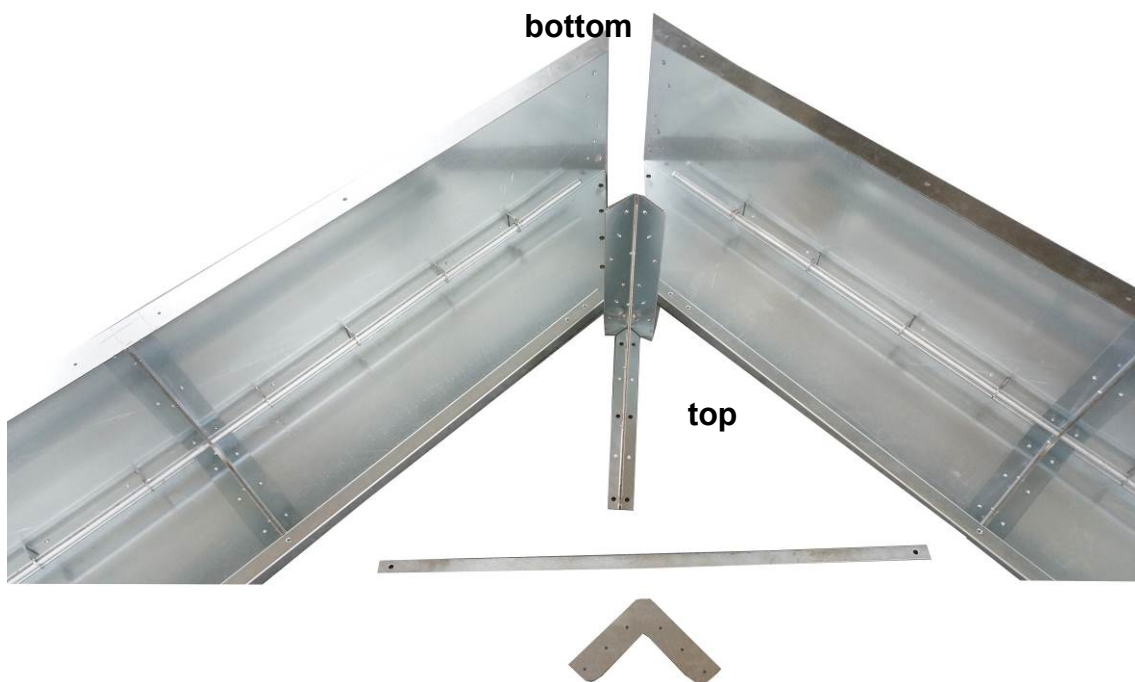
Attention!!!
Please store the protection mats in a dry
place immediately!



5 Installation - trampoline „2014“ construction set



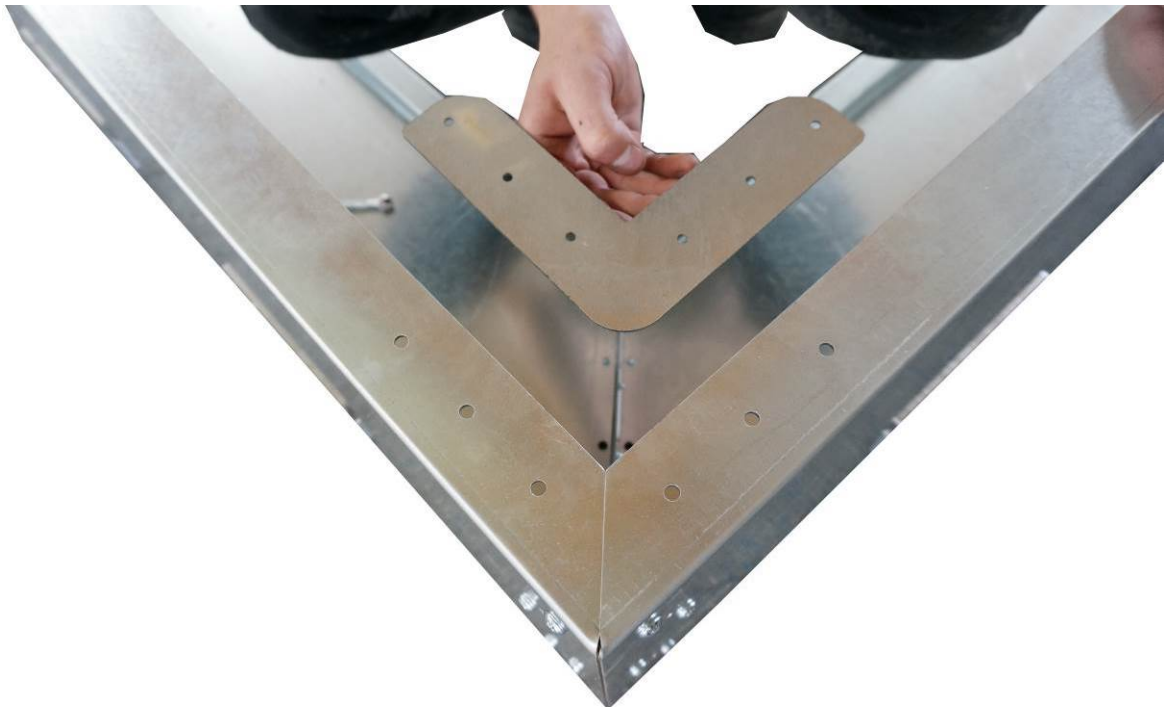
Place all parts (Pos. 1 to 9) like displayed in the picture



Place the corner angle A (Pos. 2) in all 4 corners of the frame



Fasten Pos. 2 with Pos. 5 and 8



Take the corner angle B (Pos. 4) and hold it in front of you



Screw Pos. 4 with Pos. 6 and 9 together



Now take the brace (Pos. 3) and



Fasten pos. 3 with pos. 5 and 8.



Perform this approach in all 4 corners of the frame.

Attention: Check if all screws are tightened!



Set the frame up and make sure it is non tilting



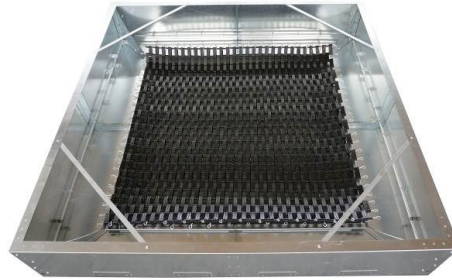
Fasten pos. 7 and 8 with pos. 4



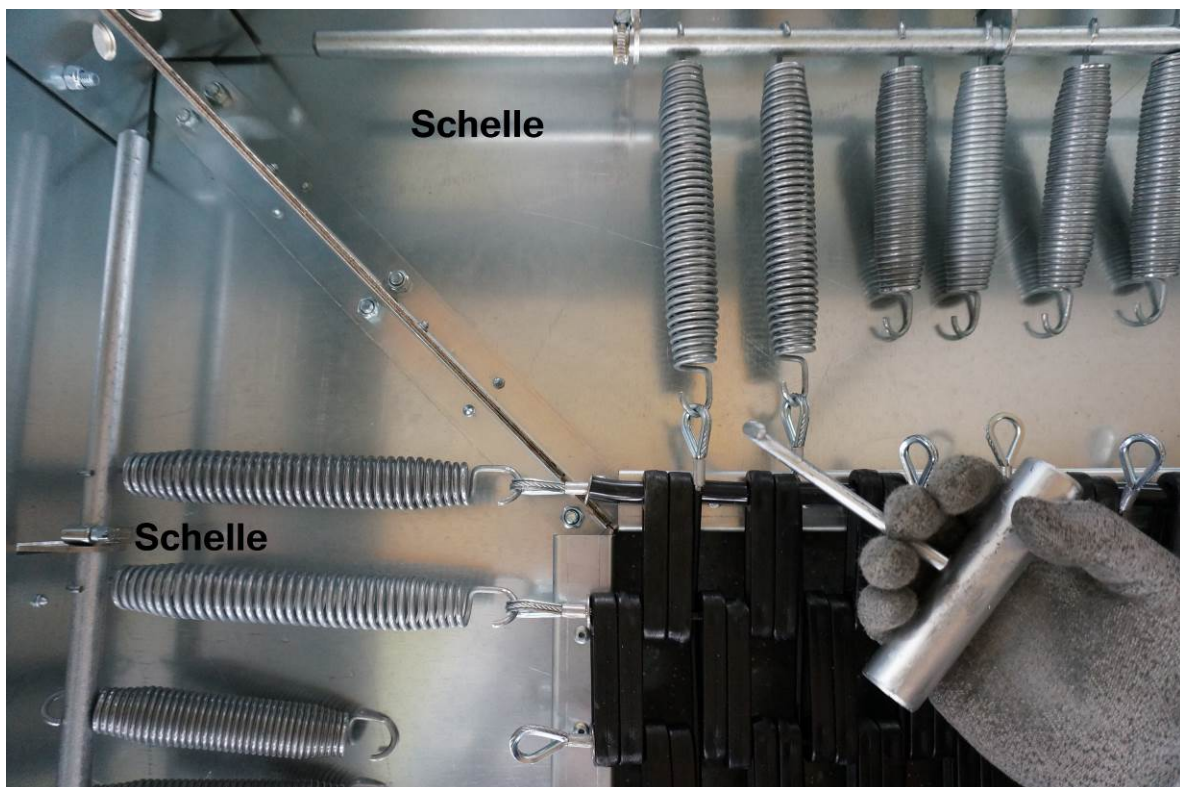
Fasten pos. 7 and 8 with pos. 4



Put the frame back into its starting position (horizontal)



Roll pos.12 centered within the frame



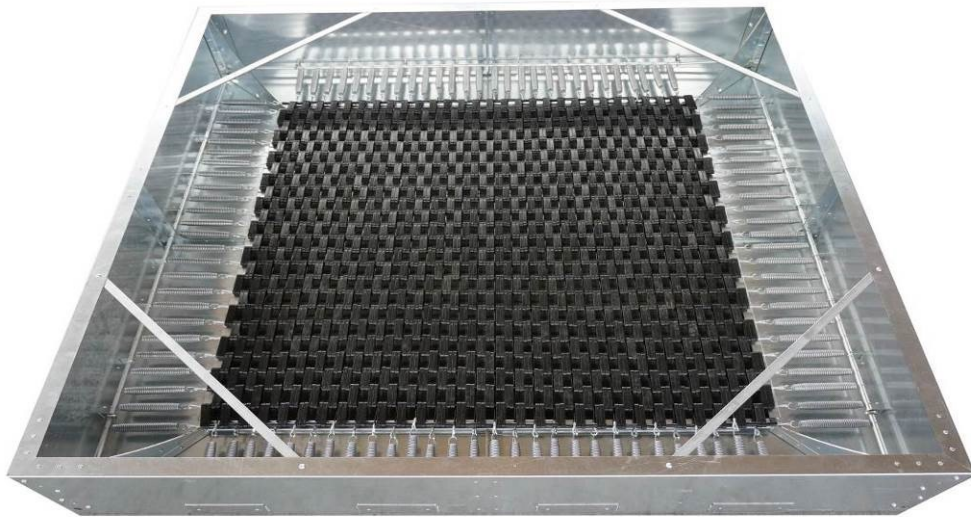
**Link the springs (pos. 16) with all 4 corners.
Pos. 15 can be used to assist to hook up.**

Please note that the opening of the springs must show upwards!



Link all springs with the jumping mat

Please start with the corners.



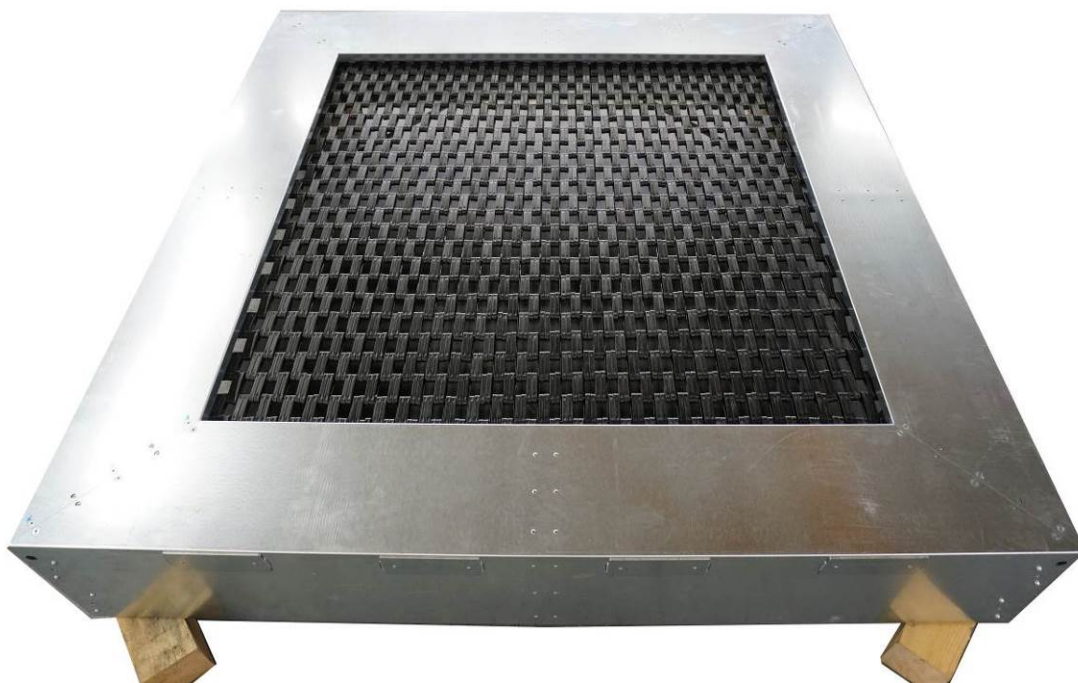
After all springs are linked in, please check if all springs are positioned even (parallel) and check if the springs chafe at any point.

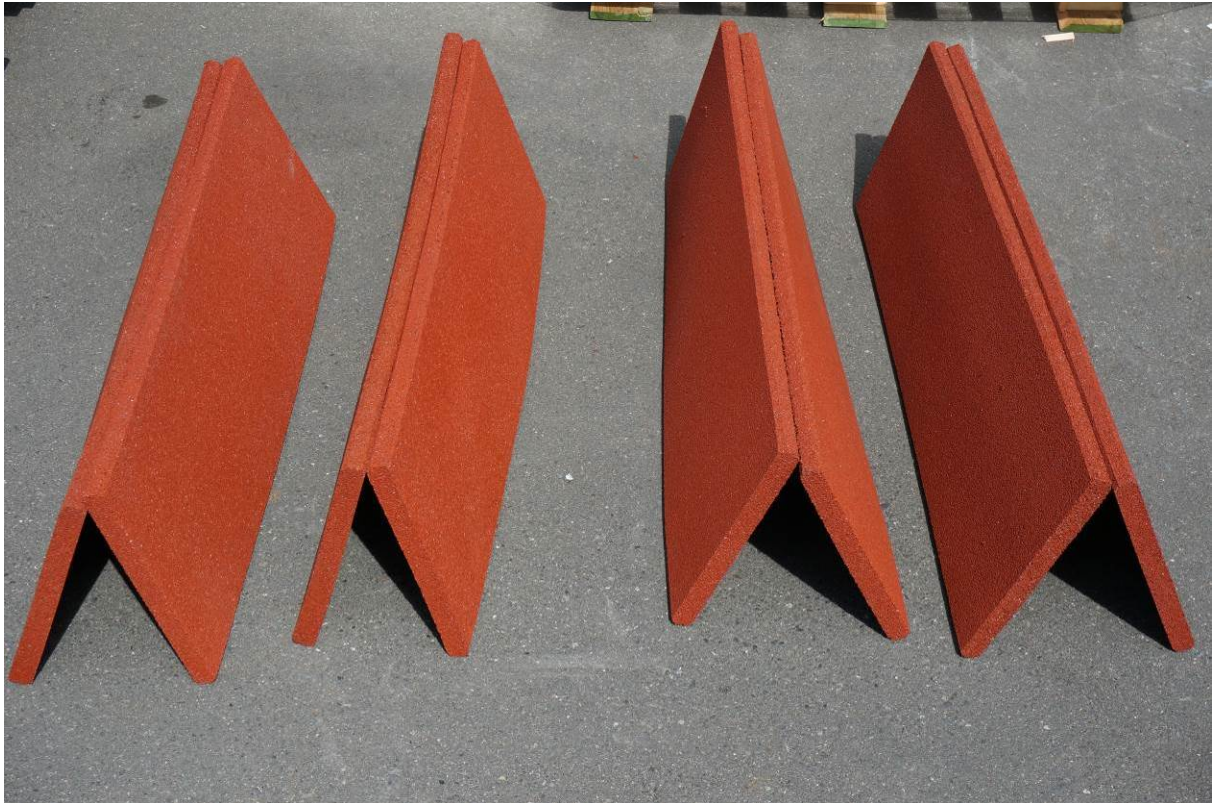


Turn the frame for installation (from pos. 13 to pos. 14).

Attention:

Clean the surface of the frame with abrasive paper (grain size 100), to remove white rust. Following clean with a degreaser (alcohol,- acetone)





Check premature before the useage of the protection mat (pos.13), if they are completely dry. If they are not dry, they will not stick to the frame.



Place pos. 13 on the frame like shown in the picture above.



The protective mats have to be flush on the outside and protruding (approx. 5mm) at the inner side of the frame.



Determine the needed length of the protection mat,



mark the interface and be sure that the cut is straight.



Put the protection mat in the right order on top of the jumping mat.

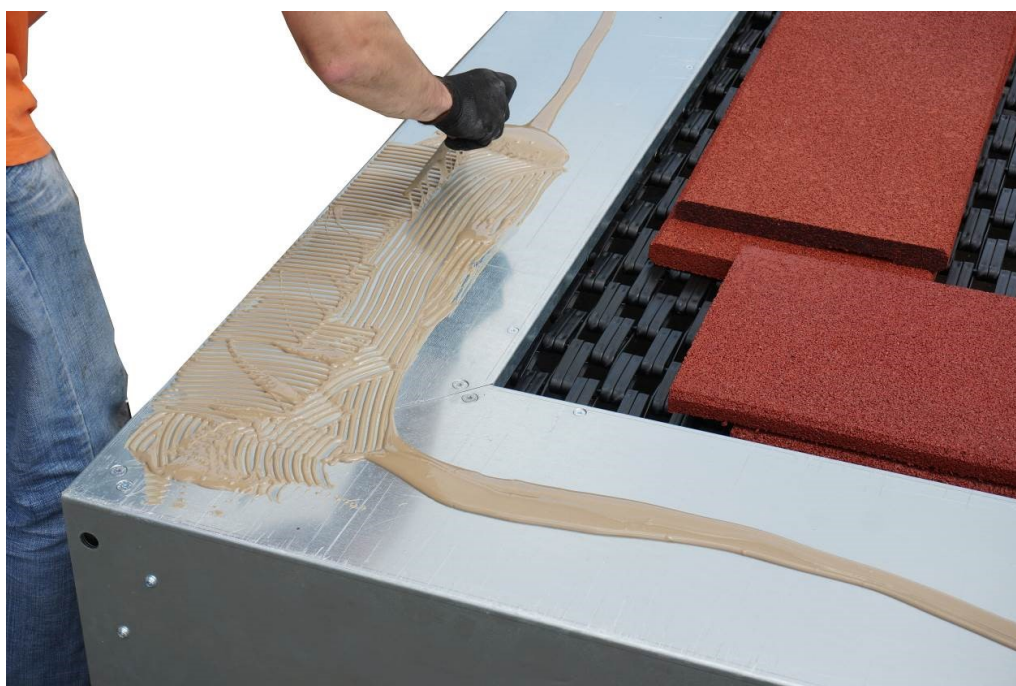
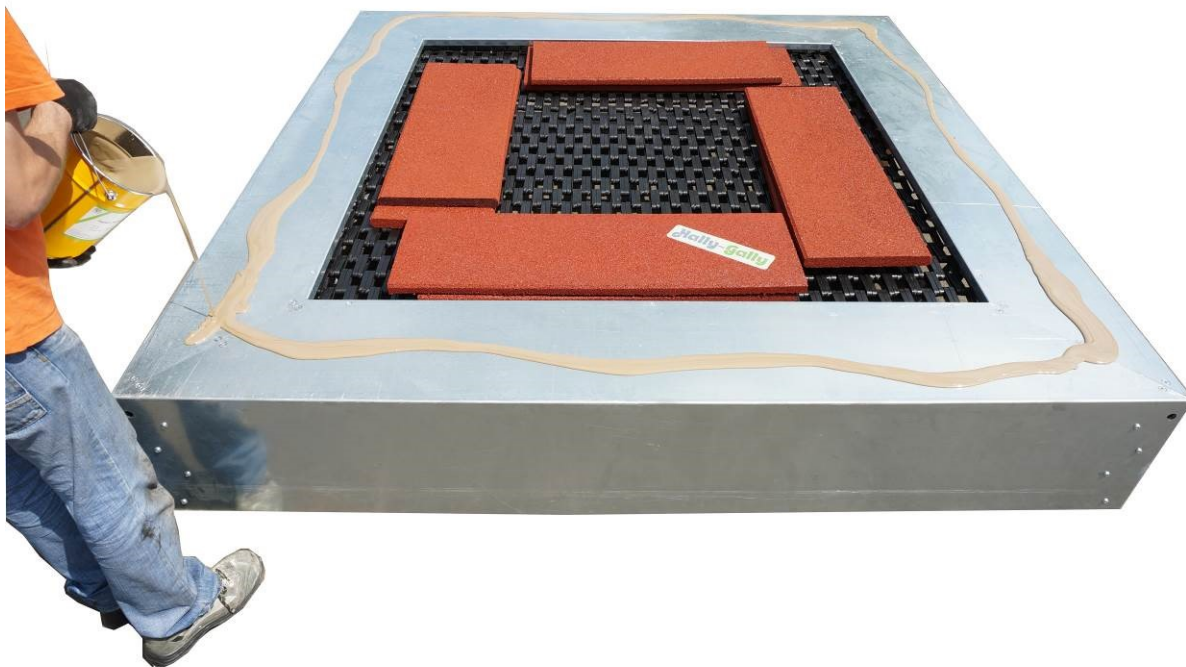


Mix the 2 components for the glue.

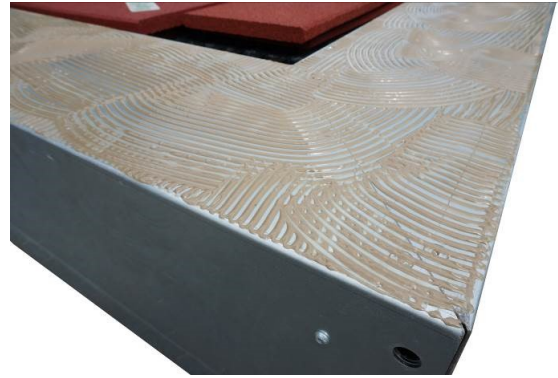
The processing time amounts **max. 1 hour.**

The setting time amounts approx. 3-4 hours.

The entire drying time amounts approx. 24 hours.



Spread the glue with a notched trowel even and laminar on the whole frame.



It is important to spread the glue to the edge.

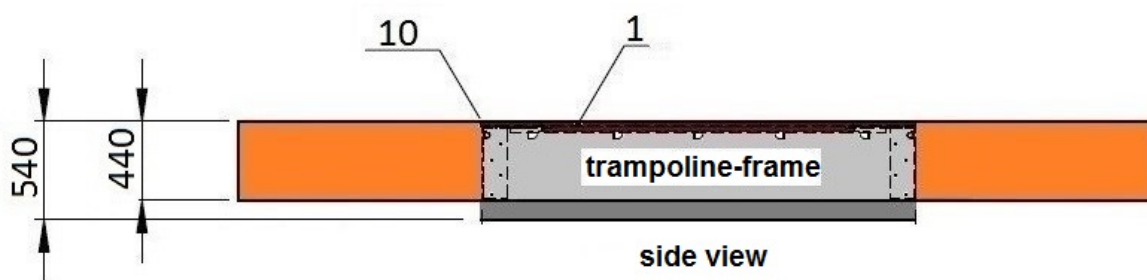
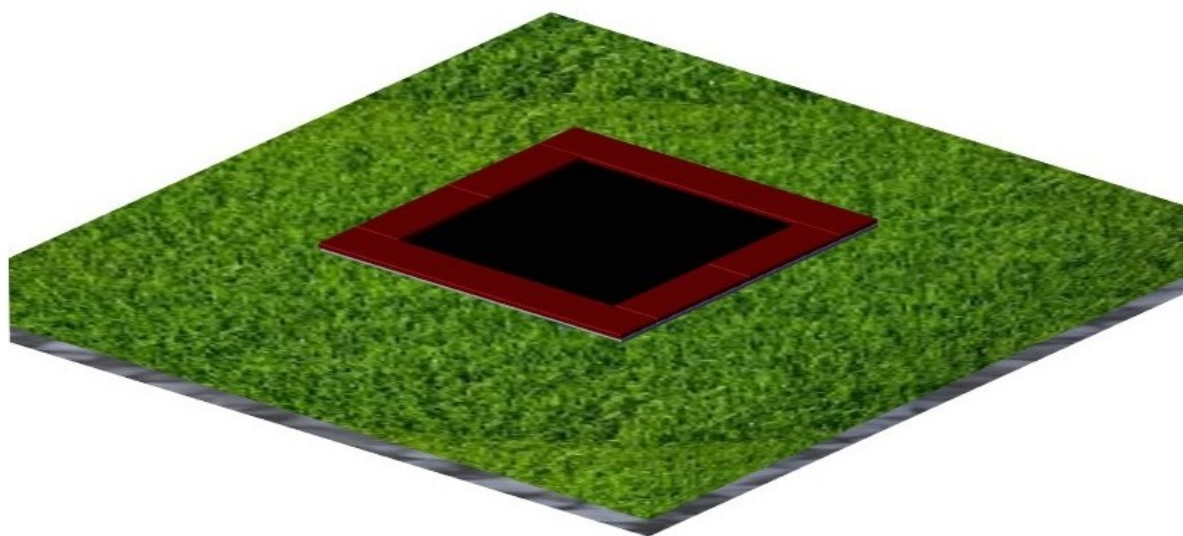


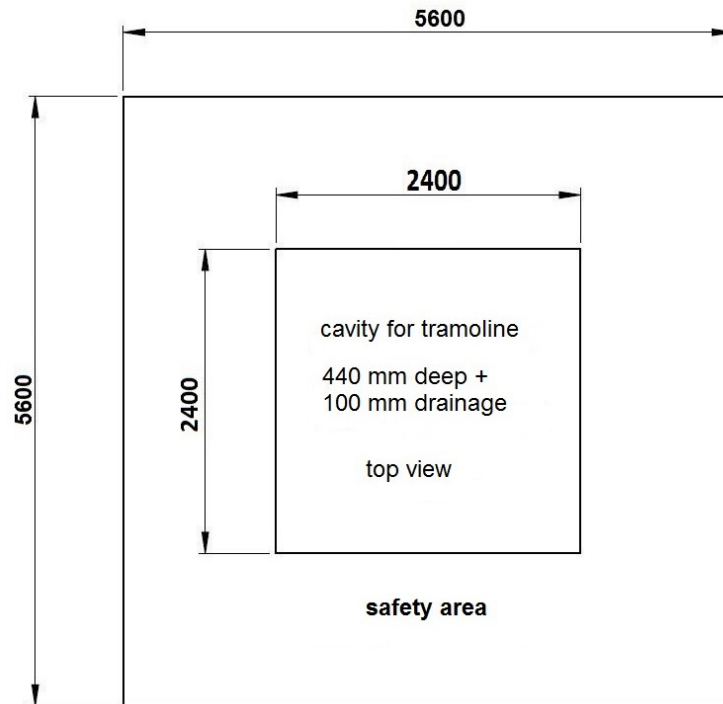
Now put the protection mats on the determined position.

Note that the protection mats are flush on the outside protruding (approx. 5mm) at the inner side of the frame.

The glue has to dry at least 24 hours before the usage of the play-ground-trampoline.

6 Installation instruction

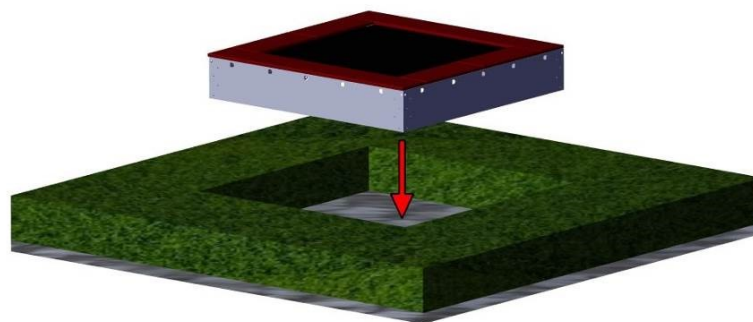




Subscription is not scaled!



**Lifting of the trampoline
with at least 6 persons!**



7 Post installation checks



Notice

If the equipment has not been installed safely, you must ensure that the public is prevented from using it.

7.1 Marking filler depth

- Labelling the posts to show the depth of material provided as fall protection (i.e. loose filler)

7.2 The equipment has not been installed safely in the following cases:

- Safe equipment installation is not complete.
- The protective surface has not been installed yet.
- Appropriate maintenance work cannot guarantee operational safety.

7.3 Removal of all assembly aids

- Please make sure that all assembly aids have been removed from the playing area. The equipment must not be approved for use until this check has been made.

7.4 Information about inspection of the equipment before it is used for the first time

- There are no special inspection requirements to be met before the equipment is used for the first time.

7.5 Retighten bolts

- After one week of play, please retighten all bolts again. Later upon respective maintenance

B Instruction for maintenance



Revision history

Revision 0 – 2018-12-12

First allowed version FH

Instruction for maintenance
Revision 0 – 2018-12-12 VG

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Introduction Maintenance

General Information:

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.

The BG/GUV-SI 8095 is the basis of For Installation in schools and kindergarden in Germany



Please note: Providing any necessary repairs are carried out, a piece of play equipment that is inspected regularly cannot become so damaged that it is dangerous.

Any spare parts which may be required can be obtained directly from your supplier or from Spogg Sport-Güter GmbH

Adresse: Spogg Sport-Güter GmbH
Schulstr. 27
35614 Asslar/Berghausen
Tel. +49 6443 81 12 62
Fax +49 6443 81 12 69



This equipment should only be assembled, maintained and repaired by persons with the necessary expertise.
A copy of the inspection record should be given to the operator, who must confirm receipt.

**This maintenance instruction is based on the standard
“EN 1176-1-2017“**

General maintenance information

- **Maintenance intervals**

It is highly recommended to conduct the regular maintenance and checks within the giving periods.

- **Maintenance intervals in the event of intensive use**

Please note that more frequent inspections and /or maintenance are required if the play equipment is subject to intensive use.

- **Faults that compromise safety**



In the event of a fault that compromises safety, quick action must be taken. This may involve repairing it immediately or shutting down and dismantling the equipment.

- **Faults that compromise function**



Faults that compromise function should also be repaired immediately. Such faults lower the value of the equipment to the user and encourage malicious vandalism, which may render the equipment less safe. Any damage should also be repaired immediately.

Regular inspection and maintenance work

Inspection frequency

Maintenance intervals are based on average use. Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

Factors that affect frequency include vandalism, location (e.g. coastal proximity), air pollution and the age of the equipment!

Monthly maintenance

- Check the ground surface in the area with fall protection for hard objects and loose foundations.
- Check the surface of wooden parts for damage caused by the weather or external influences and mould. Repair or replace if necessary. (Just for trampolines with wood)
- Oberflächengüte auf Beschädigung prüfen und ggf. auswechseln.
- Maintenance of fall protection surfaces
- Maintenance of the jumping mat
- Maintenance of the springs

Quarterly maintenance

- Detailed inspection of the operation and stability of the equipment paying particular attention to any wear and tear.
- Repaint and retreat surfaces.
- Maintenance of fall protection surfaces.
- Check the height of the fall and top up with loose filler if necessary. If the posts are labelled, top up as far as the mark.

Half yearly maintenance

- Ascertaining that the equipment, foundations and surfaces are safe for operation.
- In particular, the equipment should be checked for decay and corrosion. It may be necessary to dig out or excavate certain components in order to do so. Zinc paint should be applied to corroded areas and scratches.
- Pollution under the jumping mat has to be removed.

• Spare parts

All spare parts must conform to the manufacturer's specifications!

Identifying spare parts

All spare parts are listed. The parts list follows the installation requirements.

Special instructions for the disposal of individual equipment components

No special instructions are necessary for the disposal of individual equipment components.

Special measures during the break-in period

No later than 2 weeks after assembly, all screwed connections should be checked and tight-ened if necessary

Discharge outlet

All discharge outlets need to be fully opened.

Maintenance of protective surfaces

Surfaces providing fall protection must also be maintained regularly. It is particularly important to maintain the correct level of loose surface material and add more if necessary.

Faults



Faults must be repaired as soon as they are detected. If serious defects that compromise safety cannot be repaired straight away, the public must be pre-vented from using the equipment with immediate effect

Loose screws



Loose screws always cause quality problems and put safety at risk. Therefore, loose screws should always be tightened and checks carried out to ensure that there are no missing screws (e.g. look out for holes you can see through).

Absperrung der Spielanlage

- The device has to be closed due to the following reasons: incomplete installation, disassembly, maintenance and repair work and defects.



The equipment must be inspected by someone with the necessary expertise in strict compliance with the instructions issued by SPOGG Sport-Güter GmbH.

A copy of the inspection record should be given to the operator, who must confirm receipt.

Unhook of the springs (picture)



Maintenanceprotocol

Name of item _____ / Art.-No.: _____

Location: _____

Customer or operator: _____
(Town, Town council, Kindergarten)

Date of inspection	Inspector	O.K.	Accessible	Barriered	Defects	Repaired by	Date

Please copy and return once a year after main inspection has been carried out to the manufacturer by
Telefax +49 6443 811-269 Place the confirmation form in your existing play equipment files.

Hand over document



After the installation of the equipment pass the installation and maintenance documents to the operator. The operator has to receive the hand over documents. The complete filled and signed hand over document should be sent to the supplier Spogg Sport-Güter GmbH per Telefax +49 6443 811-269

Art.-No.: _____
Type of item: _____
Serial number:: _____

Customer or operator (Town, Town council, Kindergarten, etc.):

Competent person in charge: _____

Installation company (address):

Responsible assistant (assembler): _____

Received the complete assembly instructions, maintenance instructions and maintenance printout,

(Signature of operator)
(seal)

(Signature of installation company)

Date: _____